

3M Science.
Applied to Life.™



3M United Kingdom PLC | 3M Ireland Limited

Product catalogue 2023

Industrial Adhesives and Tapes

Valid from 01.06.2023

The information in this catalogue is current at the date of publication. Products availability may be amended by 3M from time to time. 3M is not liable in case of any errors or omissions.



Adhesives, Sealants & Fillers

■ Table of Contents

Adhesives, Sealants & Fillers

Two Part Structural Adhesives	4
One Part Structural Adhesives	19
Instant Adhesives	20
Anaerobic Adhesives	23
Curing Hot Melt Adhesives	26
Solvent-based Adhesives	25
Water-based Adhesives	29
Hot Melt Adhesives	31
Adhesive Sealants	35
Silicone Sealants	39
Applicator Nozzles & Tips	39
Electric Applicators	40
Applicaton Accessories	40
Adhesion Promoters	41

Adhesives, Sealants & Fillers

Two Part Structural Adhesives

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus

Bond metals ceramics, glass and other dissimilar surfaces with 3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus. Our clear, epoxy adhesive with high shear strength for static loads is fast-setting and flexible to last in all conditions. It's designed to contract and expand to flex with a changing environment.

- Very flexible adhesive provides strong, permanent bond even under vibration and impact
- Fast 4 minute work life with handling strength in 20 minutes at room temperature
- Good high shear and peel strength



Product ID	Part Number	Product Name	MOQ	Order Unit
7100148750	DP100PL48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus, Transparent, 48.5 ml, Applicator Needed	12	Each
7100069498	100PLUS200	3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus, Transparent, 200 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP100FR

3M™ Scotch-Weld™ Epoxy Adhesive DP100FR is a flame retardant, non-sag, two-part, rigid epoxy adhesive offering a fast cure and machinability. It is a fast-setting epoxy that cures at room temperature to form a rigid bond. Low viscosity for easy dispensing and leveling. Non-sag formulation ensures adhesive stays where applied.

- UL 94 V-0 certified, FAR 25.853 60 second vertical burn test
- Adhesive formula cures rigid for high static load holding
- High shear ensures a permanent bonds



Product ID	Part Number	Product Name	MOQ	Order Unit
7100148760	DP100FROW48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP100FR, Creme, 48.5 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP100

3M™ Scotch-Weld™ Epoxy Adhesive DP100 is a two-part, rigid epoxy adhesive offering a fast cure and machinability. It is a fast-setting epoxy that cures at room temperature to form a rigid bond. Has low viscosity for easy dispensing and leveling.

- Adhesive formula cures rigid for high static load holding
- High shear ensures permanent bonds
- Fast 5 minute work life with handling strength in 20 minutes at room temperature



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200484	DP100ADH48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP100, Transparent, 48.5 ml	12	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive DP105

3M™ Scotch-Weld™ Epoxy Adhesive DP105 is a very flexible, fast-setting, two-part epoxy adhesive that cures clear for invisible bond lines.

- Extremely flexible adhesive formula provides strong, permanent bond even under vibration and impact
- Maintains high shear and peel strength
- Flexible when cured, making it a good choice for multi-material bonding



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200485	DP105ADH48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP105, Transparent, 48.5 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP110 Grey

3M™ Scotch-Weld Epoxy Adhesive DP110 Grey is a flexible, fast-setting, two-part epoxy adhesive that works well on a variety of substrates, including metals, ceramics, concrete, composites, wood and many plastics.

- Flexible adhesive provides strong, permanent bond even under vibration and impact
- Maintains high shear and peel strength
- Flexible when cured, making it a good choice for multi-material bonding



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200487	DP110ADHGY48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP110, Grey, 48.5 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent

3M™ Scotch-Weld™ Epoxy Adhesive 110 is a general purpose, fast setting, flexible, two-part epoxy adhesive. This medium viscosity adhesive cures to handling strength in 20 minutes in order to provide a flexible bond on materials such as metals, ceramics, woods and many plastics.

- Very flexible adhesive formula provides strong, permanent bond even under vibration and impact
- Provides high shear and peel strength on metals and many plastics
- Allows for some differential thermal expansion between substrates



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079998	DP110400	3M™ Scotch-Weld™ Epoxy Adhesive DP110, Transparent, 400 ml	6	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP125

We formulated 3M™ Scotch-Weld™ Epoxy Adhesive 125 as a low odour, two-part epoxy that creates strong structural and flexible bonds on metal, ceramics, wood and many plastics. It provides the reliability and strength you need to maintain productive, cost effective results.

- Flexible for higher peel strength and better vibration resistance
- Maintains a strong bond under expansion, contraction, and limited movement
- Medium viscosity helps minimize running, dripping, or migration



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200488	DP125ADHGY48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP125, Grey, 48.5 ml	12	Each
7100076727	DP125400	3M™ Scotch-Weld™ Epoxy Adhesive DP125, Grey, 400 ml	12	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive DP125

We formulated 3M™ Scotch-Weld™ Epoxy Adhesive 125 as a low odour, two-part epoxy that creates strong structural and flexible bonds on metal, ceramics, wood and many plastics. It provides the reliability and strength you need to maintain productive, cost effective results.

- Flexible for higher peel strength and better vibration resistance
- Maintains a strong bond under expansion, contraction, and limited movement
- Medium viscosity helps minimize running, dripping, or migration



Product ID	Part Number	Product Name	MOQ	Order Unit
7100084588	125A5	3M™ Scotch-Weld™ Epoxy Adhesive DP125, Grey, Part A, 18.9 L	1	Drum

3M™ Scotch-Weld™ Epoxy Adhesive DP190 Grey

3M™ Scotch-Weld™ Epoxy Adhesive DP190 is a two-part epoxy adhesive that delivers exceptional performance with high shear and peel strength. Extremely compatible, we formulated this epoxy adhesive to bond to a wide range of materials, such as metals, ceramics, wood, fiberboard, glass, rubber and many plastics.

- Use a tough high shear and peel strength adhesive
- Apply with ease with a low viscosity formulation
- Get a two-part epoxy adhesive that's highly compatible with many different materials



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200489	DP190ADHGY48.5	3M™ Scotch-Weld™ Epoxy Adhesive DP190, Grey, 48.5 ml	12	Each
7100200490	DP190ADHGY400	3M™ Scotch-Weld™ Epoxy Adhesive DP190, Grey, 400 ml	6	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP190

3M™ Scotch-Weld™ Epoxy Adhesive DP190 is a two-part epoxy adhesive that delivers exceptional performance with high shear and peel strength. Extremely compatible, we formulated this epoxy adhesive to bond to a wide range of materials, such as metals, ceramics, wood, fiberboard, glass, rubber and many plastics.

- Use a tough high shear and peel strength adhesive
- Apply with ease with a low viscosity formulation
- Get a two-part epoxy adhesive that's highly compatible with many different materials



Product ID	Part Number	Product Name	MOQ	Order Unit
7000080020	xxx	3M™ Scotch-Weld™ Epoxy Adhesive DP190, Grey, 10 L Kit	1	Kit

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive 2216 Grey

3M™ Scotch-Weld™ Epoxy Adhesive 2216 allows you to work confidently with tiles and many different materials. Our high strength, two-part epoxy resin is excellent for bonding metals, woods, plastics, rubbers and masonry materials. It's a perfect tile adhesive – giving a high strength bond, yet flexible to withstand thermal expansion and contraction. It won't become brittle in the cold, either. Cure at room temperature, to a high strength bond with both high shear and peel strength, without compromise to flexibility. Mix with ease, the base and accelerator are contrasting colours. Our adhesive remains strong in all elements and is resistant to extreme shock, vibration, and flexing



- Very flexible bond is resistant to extreme shock, vibration and flexing, making it ideal for potting and applications in the transportation industries
- Maintains a strong bond under expansion, contraction, and limited movement while retaining good strength after environmental aging
- Excellent for cryogenic bonding applications or adhering substrates that will be exposed to extreme cold

Product ID	Part Number	Product Name	MOQ	Order Unit
7100141727	2216B/A 1.6KIT	3M™ Scotch-Weld™ Epoxy Adhesive 2216, Grey, 1.6 L	1	Kit
7100141986	2216B/A250ML	3M™ Scotch-Weld™ Epoxy Adhesive 2216, Grey, 12 ml / 250 ml	12	Kit
7100140578	2216PTA20L	3M™ Scotch-Weld™ Epoxy Adhesive 2216, Grey, Part A, 20 L	1	Drum
7100140400	2216PTB20L	3M™ Scotch-Weld™ Epoxy Adhesive 2216, Grey, Part B, 18 L	1	Drum
7000000812	221635	3M™ Scotch-Weld™ Epoxy Adhesive 2216, Grey, Part B/A, 59 ml	6	Kit
7100141716	2216135	3M™ Scotch-Weld™ Epoxy Adhesive 2216, Grey, Part B/A, 135 ml	12	Kit

3M™ Scotch-Weld™ Epoxy Adhesive DP410

3M™ Scotch-Weld™ Epoxy Adhesive 410 is a two-part structural adhesive. It is designed for use where toughness, high strength and rapid cure are required. It is fast setting and a high performance adhesive. It is tough with excellent durability.



- Rapid cure at room temperature; cure rate may be accelerated by the application of mild heat.
- Convenient 2:1 mix ratio by volume
- Mixed adhesive is low flow for ease of application

Product ID	Part Number	Product Name	MOQ	Order Unit
7100200494	41050W	3M™ Scotch-Weld™ Epoxy Adhesive DP410, Beige, 50 ml	12	Each
7100261739	41050W	3M™ Scotch-Weld™ Epoxy Adhesive DP410, Beige, 50 ml	12	Each
7100200495	DP410ADHBG400	3M™ Scotch-Weld™ Epoxy Adhesive DP410, Beige, 400 ml	6	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP460

Whether joining, adhering, attaching, repairing, potting, panel or structural bonding, use 3M™ Scotch-Weld™ Epoxy Adhesive DP460. Our 60 minute work-life adhesive gives the highest shear, peel, impact, vibration and fatigue resistance in the Scotch-Weld™ Epoxy Adhesive family



- 60 minute work life allows sufficient time for adjustments
- Toughened for impact resistance and high fatigue resistance to withstand demanding conditions
- Easy-to-mix and apply for straightforward application

Product ID	Part Number	Product Name	MOQ	Order Unit
7000079883	DP46015	3M™ Scotch-Weld™ Epoxy Adhesive DP460 Off-White, 1.5 L Kit	5	Kit

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive DP460

Whether joining, adhering, attaching, repairing, potting, panel or structural bonding, use 3M™ Scotch-Weld™ Epoxy Adhesive DP460. Our 60 minute work-life adhesive gives the highest shear, peel, impact, vibration and fatigue resistance in the Scotch-Weld™ Epoxy Adhesive family

- 60 minute work life allows sufficient time for adjustments
- Toughened for impact resistance and high fatigue resistance to withstand demanding conditions
- Easy-to-mix and apply for straightforward application



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200498	DP460ADHBG400	3M™ Scotch-Weld™ Epoxy Adhesive DP460, Beige, 400 ml	6	Each
7100200496	DP460ADHBG50	3M™ Scotch-Weld™ Epoxy Adhesive DP460, Off-White, 50 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP490

3M™ Scotch-Weld™ Epoxy Adhesive 490 is a black, thixotropic, gap filling two component epoxy adhesive with particularly good application characteristics. It is designed for use where ultimate toughness and high strength are required.

- Get a tough, high strength adhesive
- High strength to withstand demanding conditions
- Non-sag for easy application to vertical surfaces



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079900	DP49054	3M™ Scotch-Weld™ Epoxy Adhesive DP490, Black, 54 L	1	Kit

3M™ Scotch-Weld™ EPX Polyurethane Adhesive DP609

Bond plastics, wood and painted or primed metal surfaces with 3M™ Scotch-Weld™ EPX™ Polyurethane Adhesive DP609. Our fast curing, flexible structural adhesive has great strain capability, high toughness and ability to retain high strength over a wide temperature range.

- Work life of 7 to 9 minutes
- Reaches handling strength in around 30 to 45 minutes
- Non-sag formulation ensures adhesive stays where applied



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200502	DP609ADHBG48.5	3M™ Scotch-Weld™ EPX Polyurethane Adhesive DP609, Beige, 48.5 ml	12	Each
7000080396	DP609400	3M™ Scotch-Weld™ EPX Polyurethane Adhesive DP609, Beige, 400 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Polyurethane Adhesive DP610

Bond plastics, glass and painted metals with 3M™ Scotch-Weld™ Polyurethane Adhesive DP610 to give a clear, structural bond.

- Clear, non-yellowing bondlines
- Highly flexible adhesive
- 10 minute worklife with around 2 hours to handling strength



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200503	DP610ADH48.5	3M™ Scotch-Weld™ Polyurethane Adhesive DP610, Transparent, 48.5 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP760

3M™ Scotch-Weld™ Epoxy Adhesive 760 is a non-sag, rigid, two-part room temperature curing adhesive designed for use in applications that require especially high temperature resistance.

- High temperature resistance up to 230°C
- Open time of 45 to 60 minutes
- Reaches handling strength in 4 to 6 hours



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200505	DP760ADHWT50	3M™ Scotch-Weld™ Epoxy Adhesive DP760, White, 50 ml	12	Each
7100200506	DP670ADHWT400	3M™ Scotch-Weld™ Epoxy Adhesive DP760, White, 400 ml	12	Each

3M™ Scotch-Weld™ EPX Super Clear Acrylic Adhesive DP804

The Scotch-weld™ EPX™ Bonding System is a discharging system for mixing two-component mixed adhesives. The main agent and the curing agent with the cartridge are mixed and discharged by a special hand gun and a special nozzle.

- Easy mixing and apply with the help of the EPX gun.
- Easy to use
- 3 Minutes of working time. 4 minutes of handling time.



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200508	DP804ACRAD48.5	3M™ Scotch-Weld™ EPX Super Transparent Acrylic Adhesive DP804, Transparent, 48.5 ml, Label2	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive 7260

The 3M™ Scotch-Weld™ B/A Epoxy Adhesive 7260 is a high performance, two-part toughened epoxy adhesive. This product is very durable with excellent adhesion to metals and thermoset plastics.

- High peel and shear strength for durable, long-lasting bonds
- Excellent adhesion to metallic surfaces and thermoset plastics
- Available with open times of up to 90 mins (Fast Cure) or 300 mins (standard)



Product ID	Part Number	Product Name	MOQ	Order Unit
7000080008	564037	3M™ Scotch-Weld™ Epoxy Adhesive 7260, Black, Part B/A, 400 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive 7260

The 3M™ Scotch-Weld™ B/A Epoxy Adhesive 7260 is a high performance, two-part toughened epoxy adhesive. This product is very durable with excellent adhesion to metals and thermoset plastics.

- High peel and shear strength for durable, long-lasting bonds
- Excellent adhesion to metallic surfaces and thermoset plastics
- Available with open times of up to 90 mins (Fast Cure) or 300 mins (standard)



Product ID	Part Number	Product Name	MOQ	Order Unit
7000033763	631170	3M™ Scotch-Weld™ Epoxy Adhesive 7260FC, Black, Part B/A, 400 ml	6	Each

3M™ Scotch-Weld™ Structural Adhesive 7838

3M™ Scotch-Weld™ Structural Adhesive 7838 is a thixotropic two-part epoxy based adhesive. This adhesive is flexible and has excellent adhesion to metals, plastics and glass.

- Room temperature curing
- Cured adhesive bonds exhibit excellent flexibility and high adhesion to metals, plastics and glass
- Cured adhesive bonds exhibit good strength retention after ageing in hostile environments



Product ID	Part Number	Product Name	MOQ	Order Unit
7100185187	7838STRLADHA&B	3M™ Scotch-Weld™ Structural Adhesive 7838, Part A/B, 2 kg, Kit	1	Kit

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8010

3M™ Scotch-Weld™ Structural Plastic Adhesive DP8010 Blue is a two-part acrylic adhesive specially formulated to bond many low surface energy plastics, including many grades of polypropylene, polyethylene, and thermoplastic elastomers (TPEs) without special surface preparation.

- Creates strong bond on low surface energy plastics (LSE) such as polyolefin with minimal or no surface prep required
- Resists many chemicals, water, humidity and corrosion
- Formulated to bond multi-material assemblies such as LSE plastics, thermoplastics, composites and metals



Product ID	Part Number	Product Name	MOQ	Order Unit
7100036719	8010490	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8010, Blue, 490 ml	6	Each

3M™ Scotch-Weld™ Epoxy Potting Compound DP270 Black

3M™ Scotch-Weld™ Epoxy Potting Compound 270 is a rigid, two-part epoxy adhesive potting compound. 1:1 mix ratio, 70 minute work life and handling strength in approximately 3 hours.

- 70 minute worklife
- Non-corrosive to copper
- Rigid potting compound



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200492	DP270ADHBK48.5	3M™ Scotch-Weld™ Epoxy Potting Compound DP270, Black, 48.5 ml	12	Each
7100082565	209258	3M™ Scotch-Weld™ Epoxy Potting Compound DP270, Black, 400 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Potting Compound DP270 Black

3M™ Scotch-Weld™ Epoxy Potting Compound 270 is a rigid, two-part epoxy adhesive potting compound. 1:1 mix ratio, 70 minute work life and handling strength in approximately 3 hours.

- 70 minute worklife
- Non-corrosive to copper
- Rigid potting compound



Product ID	Part Number	Product Name	MOQ	Order Unit
7000046463	DP270BLA	3M™ Scotch-Weld™ Epoxy Potting Compound DP270, Black, Part A, 18.9 L	1	Canister
7000046439	DP270BLB	3M™ Scotch-Weld™ Epoxy Potting Compound DP270, Black, Part B, 18.9 L	1	Canister

3M™ Scotch-Weld™ Epoxy Potting Compound DP270 Clear

3M™ Scotch-Weld™ Epoxy Potting Compound 270 is a rigid, two-part epoxy adhesive potting compound. 1:1 mix ratio, 70 minute work life and handling strength in approximately 3 hours.

- 70 minute worklife
- Non-corrosive to copper
- Rigid potting compound



Product ID	Part Number	Product Name	MOQ	Order Unit
7100200493	DP270ADHCL48.5	3M™ Scotch-Weld™ Epoxy Potting Compound DP270, Transparent, 48.5 ml	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP420 Black

3M™ Scotch-Weld™ Epoxy Adhesive DP420 is a toughened, two-part epoxy structural adhesive that provides good strength along with high impact and fatigue resistance to meet demanding bonding challenges. 3M™ Scotch-Weld Epoxy Adhesive DP420 can replace mechanical fasteners, screws, rivets and spot welds in many applications.

- High peel and shear strength maintains lasting bond at high and low temperatures
- Toughened for impact and fatigue resistance
- 20 minute work life provides time for positioning and adjustment



Product ID	Part Number	Product Name	MOQ	Order Unit
7100148731	DP420BL50	3M™ Scotch-Weld™ Epoxy Adhesive DP420, Black, 50 ml	12	Each
7100077148	xxx	3M™ Scotch-Weld™ Epoxy Adhesive DP420, Black, 400 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive DP420 Off-White

3M™ Scotch-Weld™ Epoxy Adhesive DP420 is a toughened, two-part epoxy structural adhesive that provides good strength along with high impact and fatigue resistance to meet demanding bonding challenges. 3M™ Scotch-Weld Epoxy Adhesive DP420 can replace mechanical fasteners, screws, rivets and spot welds in many applications.

- High peel and shear strength maintains lasting bond at high and low temperatures
- Toughened for impact and fatigue resistance
- 20 minute work life provides time for positioning and adjustment



Product ID	Part Number	Product Name	MOQ	Order Unit
7100148736	DP420OW50	3M™ Scotch-Weld™ Epoxy Adhesive DP420, Off-White, 50 ml, Duo-Pack	12	Each

3M™ Scotch-Weld™ Epoxy Adhesive DP420NS

3M™ Scotch-Weld™ Epoxy Adhesive DP420NS is a black, toughened, non-sag, two-part epoxy structural adhesive that provides good strength along with high impact and fatigue resistance to meet demanding bonding challenges. 3M™ Scotch-Weld Epoxy Adhesive DP420NS can replace mechanical fasteners, screws, rivets and spot welds in many applications.

- High peel and shear strength maintains lasting bond at high and low temperatures
- Toughened for impact and fatigue resistance
- 20 minute work life provides time for positioning and adjustment



Product ID	Part Number	Product Name	MOQ	Order Unit
7100148758	DP420NSBL50	3M™ Scotch-Weld™ Epoxy Adhesive DP420NS, Black, 50 ml	12	Each
7100010680	DP420NSBLK420	3M™ Scotch-Weld™ Epoxy Adhesive DP420NS, Black, 400 ml	6	Each

3M™ Scotch-Weld™ Urethane Adhesive DP604NS

3M™ Scotch-Weld™ Urethane Adhesive 604 is a non-sag, two-component polyurethane adhesive. Rapid-setting, this urethane adhesive offers a fast, yet flexible solution that can be used for bonding dissimilar substrates, such as concrete, ceramic, wood, plastic, rubber and metal.

- Fast-curing adhesive delivers tough bonds quickly
- Non-sag properties for precise handling during application
- Low-temperature flexibility provides opportunity for adjustments



Product ID	Part Number	Product Name	MOQ	Order Unit
7100148738	DP604NSBL48.5	3M™ Scotch-Weld™ Urethane Adhesive DP604NS, Black, 48.5 ml, Duo-Pack	12	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Urethane Adhesive DP620NS

3M™ Scotch-Weld™ Urethane Adhesive 620NS is a flexible, two-part polyurethane based structural adhesive that performs well in numerous applications where some flexibility is needed. It effectively bonds to many substrates such as composites, metals, wood, and many plastics and rubbers, ceramics and glass (may require primer for durability).



- Versatile polyurethane adhesive has excellent impact resistance and easily adheres to a variety of substrates
- Low dispense viscosity; yet non-sagging after dispensing so adhesive stays where placed
- Low temperature flexibility and low shrinkage

Product ID	Part Number	Product Name	MOQ	Order Unit
7100148737	DP620NSBL48.5	3M™ Scotch-Weld™ Urethane Adhesive DP620NS, Black, 48.5 ml	12	Each
7000046372	477827	3M™ Scotch-Weld™ Urethane Adhesive DP620NS, Black, 400 ml	24	Pack

3M™ Scotch-Weld™ Composite Urethane Adhesive DP6310NS

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6310NS is a green, non-sag, two-component urethane for bonding a variety of composites, plastics, metals and wood. This flexible adhesive has excellent elongation and stress strain properties for durable bonding of composite parts and multi-material assemblies.



- Two part urethane paste delivers outstanding strength and performance
- Non-sag formulation resists running and slumping of adhesive
- Primerless to most surfaces

Product ID	Part Number	Product Name	MOQ	Order Unit
7100109829	6310NS48	3M™ Scotch-Weld™ Composite Urethane Adhesive DP6310NS, Green, 48.5 ml	12	Each
7100109830	6310NS400	3M™ Scotch-Weld™ Composite Urethane Adhesive DP6310NS, Green, 400 ml	6	Each

3M™ Scotch-Weld™ Composite Urethane Adhesive DP6330NS

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS is a green, non-sag, two-component urethane paste for bonding a variety of composites, plastics, metals and wood. This flexible adhesive has good energy absorption and fatigue properties for durable bonding of composite parts and multi-material assemblies.



- Two part urethane paste delivers outstanding strength and performance
- Non-sag formulation resists running and slumping of adhesive
- Primerless to most surfaces

Product ID	Part Number	Product Name	MOQ	Order Unit
7100109828	6330NS48	3M™ Scotch-Weld™ Composite Urethane Adhesive DP6330NS, Green, 48.5 ml	12	Each
7100109827	6330NS400	3M™ Scotch-Weld™ Composite Urethane Adhesive DP6330NS, Green, 400 ml	6	Each
7100143961	xxx	3M™ Scotch-Weld™ Composite Urethane Adhesive DP6330NS, Green, Part A, 5 Gallon Drum, 18.9 L	1	Drum
7100143701	xxx	3M™ Scotch-Weld™ Composite Urethane Adhesive DP6330NS, Green, Part B, 5 Gallon, 18.9 L	1	Drum

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005 Black

3M™ Scotch-Weld™ Structural Plastic Adhesive 8005 is one of our 10:1 ratio, two-part acrylic based adhesive specially formulated to bond many low surface energy plastics. It will adhere many grades of polypropylene, polyethylene, and thermoplastic elastomers (TPE's) without special surface preparation.

- Ability to structural bond low surface energy plastics such as polyolefins, polypropylene, polyethylene and TPO's
- Excellent resistance to water and humidity combined with very good chemical resistance results in a bond that can withstand a variety of applications and conditions
- Cures at room temperature without heat or other chemicals to eliminate complex adhesion processes



Product ID	Part Number	Product Name	MOQ	Order Unit
7100089475	716254	3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005, Black, 45 ml	12	Each
7100089476	716261	3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005, Black, 490 ml	6	Each

3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005 Off-White

3M™ Scotch-Weld™ Structural Plastic Adhesive 8005 is one of our 10:1 ratio, two-part acrylic based adhesive specially formulated to bond many low surface energy plastics. It will adhere many grades of polypropylene, polyethylene, and thermoplastic elastomers (TPE's) without special surface preparation.

- Ability to structural bond low surface energy plastics such as polyolefins, polypropylene, polyethylene and TPO's
- Excellent resistance to water and humidity combined with very good chemical resistance results in a bond that can withstand a variety of applications and conditions
- Cures at room temperature without heat or other chemicals to eliminate complex adhesion processes



Product ID	Part Number	Product Name	MOQ	Order Unit
7100240965	xxx	3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005, Beige, 490 ml, 6/CV	6	Each
7000080039	8005ACC2L	3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005, Transparent, 2 L	2	Canister
7000080038	800510BE	3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005, White, 10 L	1	Each

3M™ Scotch-Weld™ Acrylic Adhesive DP8405NS

3M™ Scotch-Weld™ Acrylic Adhesive DP8405NS is a non-sag, toughened, two-part acrylic adhesive. This toughened product provides improved adhesion to many plastics and metals, including those with slightly oily surfaces. It is a durable product that features a fast rate of strength build to provide structural strength in just minutes.

- 5 minute work life with 20 minutes to structural strength
- Durable bond with excellent shear, peel and high impact strength
- Bonds to a variety of surfaces, including most metals and plastics



Product ID	Part Number	Product Name	MOQ	Order Unit
7100011056	661372	3M™ Scotch-Weld™ Acrylic Adhesive DP8405NS, Green, 490 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive Bead Free 8407NS

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive Bead Free 8407NS is a gray structural adhesive with high overlap shear and peel strength with good impact resistance and durability.

- Excellent strength and durability on bare metals, plastics, and other materials
- Toughened
- Outstanding peel and impact strength



Product ID	Part Number	Product Name	MOQ	Order Unit
7100179264	A33ACRY1GAL	3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive 8407NS, Grey, Part A, 3.78 L	4	Canister

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS is a gray structural adhesive with high overlap shear and peel strength with good impact resistance and durability. This adhesive was designed to bond permanently to bare metals with minimal surface preparation, but also bonds well to wide variety of other materials, including most plastics.

- Bonds to a variety of substrates (especially bare metals) while resisting corrosion
- Withstands powder coat and paint bake cycles up to 400°F (204°C) for at least one hour
- Offers high shear, peel and impact strength for a tough and durable bond



Product ID	Part Number	Product Name	MOQ	Order Unit
7100179480	DP8407NS490N	3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Grey, 490 ml	6	Each
7100105384	8407NSACRY5GAL	3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Grey, Part B, 18.9 L	1	Drum

3M™ Scotch-Weld™ Acrylic Adhesive DP8410NS

3M™ Scotch-Weld™ Acrylic Adhesive DP8410NS is a non-sag, tough, two-part acrylic adhesive. This toughened product provides improved adhesion to many plastics and metals, including those with slightly oily surfaces. It is a durable product that features a fast rate of strength build to provide structural strength in just minutes.

- 11 minute work life with 36 minutes to structural strength
- Durable bond with excellent shear, peel and high impact strength
- Bonds to a variety of surfaces, including most metals and plastics



Product ID	Part Number	Product Name	MOQ	Order Unit
7100024055	720533	3M™ Scotch-Weld™ Acrylic Adhesive DP8410NS, Green, 45 ml	12	Each
7100024045	8410490	3M™ Scotch-Weld™ Acrylic Adhesive DP8410NS, Green, 490 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Acrylic Adhesive DP8425NS

3M™ Scotch-Weld™ Acrylic Adhesive DP8425NS is a non-sag, toughed, two-part acrylic adhesive. This toughened product provides improved adhesion to many plastics and metals, including those with slightly oily surfaces. It is a durable product that features a fast rate of strength build to provide structural strength in just minutes.

- 25 minute work life with 56 minutes to structural strength
- Durable bond with excellent shear, peel and high impact strength
- Bonds a variety of surfaces, including most metals and plastics



Product ID	Part Number	Product Name	MOQ	Order Unit
7100078165	8425NS45	3M™ Scotch-Weld™ Acrylic Adhesive DP8425NS, Green, 45 ml, Duo-pack	12	Each
7100078166	8425NS490	3M™ Scotch-Weld™ Acrylic Adhesive DP8425NS, Green, 490 ml, Duo-pack	6	Each

Focus

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS is a black, non-sag, low Odour, two-part acrylic adhesive. This high-elongation acrylic adhesive with structural strength is ideal for bonding dissimilar materials, thin panel applications where bondline read-through is a concern, or any other application where a flexible bond is needed.

- Highly flexible structural adhesive with greater than 200% elongation
- Minimizes bond line read-through and cure shrinkage to enable the use of thinner panels
- Alleviates stresses caused by dissimilar coefficients of thermal expansion



Product ID	Part Number	Product Name	MOQ	Order Unit
7100233359	xxx	3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, 45 ml Duo-Pak	12	Each
7100232802	xxx	3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, 490 ml Duo-Pak	6	Each

Focus

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS is a black, non-sag, low Odour, two-part acrylic adhesive. This high-elongation acrylic adhesive with structural strength is ideal for bonding dissimilar materials, thin panel applications where bondline read-through is a concern, or any other application where a flexible bond is needed.

- High elongation and flexibility
- Bonds to a variety of surfaces with minimal surface prep
- Low Odour and non-flammable properties for a safer working environment compared to typical acrylic adhesives



Product ID	Part Number	Product Name	MOQ	Order Unit
7100244478	xxx	3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, 45 ml Duo-Pak	12	Each
7100244477	xxx	3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, 490 ml Duo-Pak	6	Each

Adhesives, Sealants & Fillers

Focus

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8705NS

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8705NS is a black, non-sag, low Odour, non-flammable two-part structural acrylic adhesive. 8705 is an improved version of 3M's low Odour acrylic adhesives, providing enhanced impact strength, peel resistance, flexibility, low temperature performance and worker safety.

- Low Odour, non-flammable and reduced toxicological hazard profile for a safer working environment compared to typical acrylic adhesives
- Bonds to a variety of substrates, including metals, painted surfaces, plastics and composites, with minimal surface preparation required, including for slightly oily surfaces
- Low temperature performance with structural strength down to -40°C



Product ID	Part Number	Product Name	MOQ	Order Unit
7100245036	xxx	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8705NS, Black, 45 ml Duo-Pak	12	Each
7100245039	xxx	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8705NS, Black, 490 ml Duo-Pak	6	Each

Focus

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8710NS

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8710NS is a black, non-sag, low Odour, non-flammable two-part structural acrylic adhesive. 8710 is an improved version of 3M's low Odour acrylic adhesives, providing enhanced impact strength, peel resistance, flexibility, low temperature performance and worker safety.

- Low Odour, non-flammable and reduced toxicological hazard profile for a safer working environment compared to typical acrylic adhesives
- Bonds to a variety of substrates, including metals, painted surfaces, plastics and composites, with minimal surface preparation required, including for slightly oily surfaces
- Low temperature performance with structural strength down to -40°C



Product ID	Part Number	Product Name	MOQ	Order Unit
7100233349	xxx	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8710NS, Black, 45 ml Duo-Pak	12	Each
7100233348	xxx	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8710NS, Black, 490 ml Duo-Pak	6	Each

Adhesives, Sealants & Fillers

Focus

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8725NS

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8725NS is a black, non-sag, low Odour, non-flammable two-part structural acrylic adhesive. 8725 is an improved version of 3M's low Odour acrylic adhesives, providing enhanced impact strength, peel resistance, flexibility, low temperature performance and worker safety.

- Low Odour, non-flammable and reduced toxicological hazard profile for a safer working environment compared to typical acrylic adhesives
- Bonds to a variety of substrates, including metals, painted surfaces, plastics and composites, with minimal surface preparation required, including for slightly oily surfaces
- Low temperature performance with structural strength down to -40°C



Product ID	Part Number	Product Name	MOQ	Order Unit
7100244858	xxx	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8725NS, Black, 45 ml Duo- Pak	12	Each
7100244480	xxx	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8725NS, Black, 490 ml Duo- Pak	6	Each

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8805NS

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8805NS is our standard low-odor, non-sag, toughened, two-part acrylic adhesive. This adhesive is an ideal choice for a wide variety of industrial and commercial applications since it reaches structural strength twice as fast as most other competitive acrylic adhesives with a comparable open time.

- 4 minute work life with 9 minutes to structural strength
- Low odor and non-flammable properties for a safer working environment compared to typical acrylic adhesives
- Durable finished bond with excellent shear and high impact strength



Product ID	Part Number	Product Name	MOQ	Order Unit
7100097693	722344	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8805NS, Green, 18.9 L	1	Drum
7100098631	722347	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8805NS, Green, 45 ml	12	Each
7100097636	722343	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8805NS, Green, 490 ml	6	Each

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8810NS

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8810NS is our low-Odour, non-sag, toughened, two-part acrylic adhesive. This adhesive is an ideal choice for a wide variety of industrial and commercial applications since it reaches structural strength twice as fast as most other competitive acrylic adhesives with a comparable open time.

- 10 minute work life with 38 minutes to structural strength
- Low Odour and non-flammable properties for a safer working environment compared to typical acrylic adhesives
- Durable bond with excellent shear, peel and high impact strength



Product ID	Part Number	Product Name	MOQ	Order Unit
7100097574	722346	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8810NS, Green, 45 ml	12	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8825NS

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8825NS is our low-Odour, non-sag, toughened, two-part acrylic adhesive. This adhesive is an ideal choice for a wide variety of industrial and commercial applications since it reaches structural strength twice as fast as most other competitive acrylic adhesives with a comparable open time.

- 25 minute work life with 56 minutes structural strength
- Low Odour and non-flammable properties for a safer working environment compared to typical acrylic adhesives
- Durable finished bond with excellent shear and high impact strength



Product ID	Part Number	Product Name	MOQ	Order Unit
7100067297	712508	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8825NS, Green, 45 ml, Duo-Pak	12	Each
7100068120	723443	3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8825NS, Green, 490 ml, Duo-Pak	6	Each

3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS

3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS is a black, non-sag, non-flammable, two-part structural acrylic adhesive. 8910 creates a structural bond to polyamides (nylon), other engineered thermoplastics as well as aluminum and other metals without the need for extensive surface preparation such as plasma or flame treatment.

- Structurally bonds to nylon (polyamides) without the need for extensive surface preparation such as plasma or flame treatment
- Excellent adhesion to aluminum, stainless steel and other metals that are commonly joined to nylon
- Excellent high temperature performance at 85°C (185°F) and elevated humidity environments



Product ID	Part Number	Product Name	MOQ	Order Unit
7100246043	8910NS490	3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS, Black, 490 ml Duo-Pak	6	Each

One Part Structural Adhesives

3M™ Scotch-Weld™ Epoxy Adhesive 2214 Regular

3M™ Scotch-Weld™ Epoxy Adhesive 2214 Regular is designed to provide high strength, higher temperature resistance and smooth bond lines. One part, 250°F (121°C) curing, 100% solids, these high performance adhesives are designed for bonding metals and many high temperature plastics such as fiberglass reinforced plastic, polyester and phenolics.

- Extreme de-aeration for very dense void free bond lines
- One part, 100% solids, heat curing adhesive
- Pliable paste consistency goes where needed with no sagging



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079791	2214HT	3M™ Scotch-Weld™ Epoxy Adhesive 2214, Grey, 1 L	2	Canister
7000000811	22146OZ	3M™ Scotch-Weld™ Epoxy Adhesive 2214, Grey, 177 ml	6	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Epoxy Adhesive 2214 Hi-Temp New Formula

3M™ Scotch-Weld™ Epoxy Adhesive 2214 Hi-Temp New Formula is designed to provide high strength, high temperature resistance and smooth bond lines. This aluminum filled product is designed for use where higher strengths are required between 180°F to 350°F (-82°C to 177°C), especially on aluminum.

- One part, 100% solids, heat curing adhesive
- Pliable paste consistency goes where needed with no sagging
- Improved performance at lower temperatures



Product ID	Part Number	Product Name	MOQ	Order Unit
7000046474	2214HTNF	3M™ Scotch-Weld™ Epoxy Adhesive 2214, Grey, Hi-Temp New Formula, 177 ml	6	Each

3M™ Polyurethane Wood Adhesive 5005

A high performance, one component, polyurethane adhesive that has been specifically developed for structural bonding of all types of wood, including those with a high moisture content, and also difficult to bond exotic woods.

- Solvent free
- Fast setting
- Outstanding resistance to water



Product ID	Part Number	Product Name	MOQ	Order Unit
7000110554	5005	3M™ Scotch-Weld™ Polyurethane Wood Adhesive 5005, Transparent, 310 ml	12	Each
7000110555	5005N	3M™ Scotch-Weld™ Polyurethane Wood Adhesive 5005, White, 310 ml	12	Each

Instant Adhesives

3M™ Scotch-Weld™ Surface Insensitive Instant Adhesive SI Gel

3M™ Scotch-Weld™ Surface Insensitive Instant Adhesive SI Gel is a high viscosity gap filling instant adhesive.

- Surface insensitive for natural substances, leather, cork and wood.
- Gel viscosity
- Maximum gap filling



Product ID	Part Number	Product Name	MOQ	Order Unit
7100034061	680211	3M™ Scotch-Weld™ Surface Insensitive Instant Adhesive SI Gel, 20 g	20	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Surface Insensitive Instant Adhesive SI1500

In order to address unique adhesive challenges, we developed 3M™ Scotch-Weld™ Surface Insensitive Instant Adhesive SI1500. This is a high viscosity instant adhesive that bonds rough, porous, contaminated and acidic substrates including wood, cardboard, veneer, fabric, cork and leather. This „instant glue“ is ideal for filling small gaps and its rapid cure time helps keep processes moving forward

- Surface insensitive for natural substances, leather, cork and wood
- High viscosity won't migrate into seams and crevices
- Adhesive is ideal for gap filling and bonding on a variety of surfaces



Product ID	Part Number	Product Name	MOQ	Order Unit
7100040836	680241	3M™ Scotch-Weld™ Surface Insensitive Instant Adhesive SI1500, 10 x 20 gr	10	Each

3M™ Scotch-Weld™ Metal Instant Adhesive MC100

3M™ Scotch-Weld™ Metal Instant Adhesive MC100 is a methyl based, low viscosity instant adhesive for metals.

- Bonds metals, including galvanized surfaces
- Low viscosity
- Strong, durable and long lasting bond on a variety of substrates



Product ID	Part Number	Product Name	MOQ	Order Unit
7100038866	683841	3M™ Scotch-Weld™ Metal Instant Adhesive MC100, 500 g	1	Each

3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR100

3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR100 is a low viscosity instant adhesive.

- Plastics and Rubbers
- Low viscosity
- Low viscosity adhesive is easily applied from the bottle



Product ID	Part Number	Product Name	MOQ	Order Unit
7100033657	PR10020	3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR100, Transparent, 10 x 20 g	10	Each
7100033726	679099	3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR100, Transparent, 10 x 50 g	10	Each
7100033708	679201	3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR100, Transparent, 500 g	1	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR1500

We formulated 3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR1500 as a high-strength, high viscosity industrial adhesive. This rapid-setting cyanoacrylate cures at room temperature and is formulated to give exceptional performance on many difficult to bond substrates such as EPDM rubber, heavily plasticized PVC, ABS and nylon.

- Fast setting formulation helps keep processes moving quickly
- Instant adhesive works well on difficult to bond surfaces such as EPDM rubber and nylon
- Thick adhesive provides gap filling capabilities



Product ID	Part Number	Product Name	MOQ	Order Unit
7100034071	PR1500	3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR1500, Transparent, 500 g	1	Each

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF100

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF100 is a low viscosity, very fast curing instant adhesive. This cyanoacrylate adhesive relies less on surface moisture for cure speed than standard cyanoacrylates. It bonds to a variety of surfaces including leather, cork, wood, plastic and rubber.

- Super fast curing keeps projects moving forward and productivity high
- Flexible container to pinch a precise drop or squeeze a steady bead with the desired length and low viscosity helps produce thin bond layer for fast, effective curing
- Bonds to many surfaces including leather, cork, wood, plastic and rubber



Product ID	Part Number	Product Name	MOQ	Order Unit
7100034060	679110	3M™ Scotch-Weld™ Super Fast Instant Adhesive SF100, Transparent, 20 g	10	Each
7100034525	680208	3M™ Scotch-Weld™ Super Fast Instant Adhesive SF100, Transparent, 50 g	10	Each

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF20

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF20 is a very low viscosity, super-fast curing instant adhesive. This product meets Meets CID A-A-3097, Type II, Class 1. The low viscosity helps produce a thin bond layer for fast and effective curing on a variety of substrates including leather, cork, plastic and rubber.

- Super-fast curing keeps projects moving forward and productivity high
- Flexible container to pinch a precise drop or squeeze for a steady bead
- Bonds to a variety of substrates – leather, cork, plastic and rubber



Product ID	Part Number	Product Name	MOQ	Order Unit
7100034279	680210	3M™ Scotch-Weld™ Super Fast Instant Adhesive SF20, Transparent, 20 g	10	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ General Purpose Instant Adhesive EC5

3M™ Scotch-Weld™ General Purpose Instant Adhesive EC5 is a fast setting, low viscosity instant adhesive.

- Bonds to a number of substrates
- Low viscosity
- General Purpose



Product ID	Part Number	Product Name	MOQ	Order Unit
7100038865	EC5100	3M™ Scotch-Weld™ General Purpose Instant Adhesive EC5, Transparent, 100 g	10	Each

Anaerobic Adhesives

3M™ Scotch-Weld™ Threadlocker TL42

3M™ Scotch-Weld™ Threadlocker TL42 provides vibration, corrosion and shock resistance for fasteners in assembled form. This medium-strength anaerobic adhesive is dispensed as a one-component product.

- Fills and seals threads completely to help stop corrosion, rust and leaks
- Helps maintain torque
- Removable with hand tools



Product ID	Part Number	Product Name	MOQ	Order Unit
7100034072	681238	3M™ Scotch-Weld™ Threadlocker TL42, Blue, 250 ml	5	Each

3M™ Scotch-Weld™ Threadlocker TL43

3M™ Scotch-Weld™ Threadlocker TL43 is an oil tolerant, general purpose, medium torque removal threadlocker.

- Blue medium torque removal
- Medium viscosity
- Oil tolerant. Prevents corrosion, vibration and provides shock resistance



Product ID	Part Number	Product Name	MOQ	Order Unit
7100034008	681184	3M™ Scotch-Weld™ Threadlocker TL43, Blue, 50 ml	10	Each

Adhesives, Sealants & Fillers

Curing Hot Melt Adhesives

3M™ Scotch-Weld™ PUR Adhesive TE031

3M™ Scotch-Weld™ PUR Adhesive TE031 features rapid strength build-up and set time, producing strong bonds to a wide variety of plastics without drying or ventilation equipment. This extrudable grade adhesive is applied warm through a 3M™ Scotch-Weld™ PUR Adhesive Applicator or through bulk equipment specifically designed for use with PUR adhesives.

- Ideal for bonding polystyrene, polyacrylic and a wide variety of other plastics
- Rapid rate of strength build-up offers fast bonds for quick assembly
- Final cured strength over 6MPa



Product ID	Part Number	Product Name	MOQ	Order Unit
700000903	TE031B	3M™ Scotch-Weld™ PUR Adhesive TE031, Black, 100 ml	5	Canister
7000028589	579827	3M™ Scotch-Weld™ PUR Adhesive TE031, Off-White, 2 kg	6	Bag
700000902	TE031W	3M™ Scotch-Weld™ PUR Adhesive TE031, Off-White, 295 ml	5	Canister

3M™ Scotch-Weld™ PUR Adhesive TE100

3M™ Scotch-Weld™ PUR Easy Adhesive TE100 is a one-component, 100% solids, moisture curing, structural adhesive for bonding various substrates

- Medium set time.
- Creates high-strength bonds that are plasticizer resistant
- Bonds to a variety of materials, including wood and many plastics



Product ID	Part Number	Product Name	MOQ	Order Unit
7000028590	478918	3M™ Scotch-Weld™ PUR Adhesive TE100, Off-White, 295 ml	5	Bottle

3M™ Scotch-Weld™ PUR Adhesive TE200

3M™ Scotch-Weld™ PUR Easy Adhesive TE200 is a one-component, 100% solids, moisture curing, structural adhesive for bonding wood and select plastics.

- Fast set time.
- Thin bond lines for wood and select plastics.
- Bonds to a variety of materials, including wood and many plastics



Product ID	Part Number	Product Name	MOQ	Order Unit
700000905	TE200	3M™ Scotch-Weld™ PUR Adhesive TE200, Off-White, 295 ml	5	Bottle

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ PUR Adhesive TS230 Off-White

3M™ Scotch-Weld™ PUR Adhesive TS230 Off-White achieves a fast set time and is effective across a wide range of service temperatures. It is ideal for bonding materials including wood, ABS, PC, polyacrylic, polypropylene, polyethylene, FRP, aluminum and glass. This all-in-one adhesive and dispenser solution features fast, easy clean-up and handy accessories to meet all your dispensing needs.

- Professional grade adhesive for bonding a variety of materials, including wood, plastics, glass and metal
- 2.5-minute set time
- Creates high-strength bonds that are plasticizer resistant



Product ID	Part Number	Product Name	MOQ	Order Unit
7000000898	TS230WT	3M™ Scotch-Weld™ PUR Adhesive TS230, Off-White, 295 ml	5	Bottle

3M™ Scotch-Weld™ PUR Adhesive TS230 Black

3M™ Scotch-Weld™ PUR Adhesive TS230 Off-White achieves a fast set time and is effective across a wide range of service temperatures. It is ideal for bonding materials including wood, ABS, PC, polyacrylic, polypropylene, polyethylene, FRP, aluminum and glass. This all-in-one adhesive and dispenser solution features fast, easy clean-up and handy accessories to meet all your dispensing needs.

- Professional grade adhesive for bonding a variety of materials, including wood, plastics, glass and metal
- 2.5-minute set time
- Creates high-strength bonds that are plasticizer resistant



Product ID	Part Number	Product Name	MOQ	Order Unit
7000000906	TS230BK	3M™ Scotch-Weld™ PUR Adhesive TS230, Black, 295 ml	5	Bottle

Solvent-based Adhesives

3M™ Foam Fast 74 Spray Adhesive

3M™ Foam & Fabric 74 Spray Adhesive is a fast-drying spray adhesive that bonds foam and fabric to a wide range of substrates. Its permanent bond provides fast results to keep projects moving ahead. The non-yellowing formula dispenses easily in a lace-spray pattern and applies directly onto surfaces and materials where needed.

- Designed specifically for foams and fabrics
- Dispenses with a lace-spray pattern optimized for foam bonding
- Provides professional, industrial strength for demanding applications



Product ID	Part Number	Product Name	MOQ	Order Unit
7000116772	SPRAY74N	3M™ Foam Fast 74 Spray Adhesive, Orange, 500 ml	12	Canister

Adhesives, Sealants & Fillers

3M™ Repositionable 75 Spray Adhesive

3M™ Repositionable 75 Spray Adhesive is our versatile pressure sensitive adhesive spray, suitable for temporary holding or positioning of lightweight materials for display or prior to final assembly. It adheres in seconds, yet has an extra-long tack range that allows lifting and repositioning of materials.

- Finger-touch, targeted control ensures minimal overspray, waste, and cleanup
- Low soak-in formula allows it to bond delicate substrates without damaging the material
- Adhesive remains tacky to allow materials to be repositioned repeatedly



Product ID	Part Number	Product Name	MOQ	Order Unit
7000116775	75/SPRAY	3M™ Repositionable 75 Spray Adhesive, Transparent, 500 ml	12	Canister

3M™ Hi-Tack 76 Spray Adhesive

3M™ Hi-Tack 76 Spray Adhesive is an industrial aerosol spray adhesive with high tack for one surface bonding applications.

- Fast aggressive tack
- Capable of one surface bonding
- Bonds many substrates such as polyethylene, rubber, fabric, felt, plastics and glass



Product ID	Part Number	Product Name	MOQ	Order Unit
7000116779	76SPRAY500	3M™ Hi-Tack 76 Spray Adhesive, Creme, 500 ml	12	Canister

3M™ Rubber And Vinyl 80 Spray Adhesive

3M™ Rubber And Vinyl 80 Spray Adhesive is a high performance neoprene based contact aerosol spray adhesive.

- Bonds most rubber and vinyls
- High strength and high temperature resistance
- Can be used for automotive headliner



Product ID	Part Number	Product Name	MOQ	Order Unit
7000116787	80SPRAY500	3M™ Rubber And Vinyl 80 Spray Adhesive, Yellow, 500 ml	12	Canister

3M™ Hi-Strength 90 Spray Adhesive

3M™ Hi-Strength 90 Spray Adhesive is an extremely versatile, fast-drying spray adhesive that bonds strongly to a wide range of materials. Our permanent bond provides fast results to keep projects moving ahead. The spray formula is easy to dispense, offering a variable-width spray pattern, and applies directly onto surfaces and materials where needed.

- Provides professional, industrial strength for demanding applications
- Comes with a variable-width web spray pattern
- High strength, fast, contact type adhesive



Product ID	Part Number	Product Name	MOQ	Order Unit
7000116790	SPRAY90	3M™ Hi-Strength 90 Spray Adhesive, Transparent, 500 ml	12	Canister

Adhesives, Sealants & Fillers

3M™ Neoprene Contact Adhesive 10

Available in tubes, cans or pails, 3M™ Neoprene Contact Adhesive 10 is a versatile, solvent based adhesive. It offers high immediate handling strength and good heat resistance, and is commonly used for bonding most metals and plastics. It is also suitable for large surface panel or composite lamination.



- Adheres sheet metals, such as stainless steel, aluminum, cold rolled steel and many plastics to other various substrates
- High performance laminating adhesive
- Excellent moisture and heat resistance and will perform up to up to 300°F/148°C

Product ID	Part Number	Product Name	MOQ	Order Unit
7000080206	SW101	3M™ Neoprene Contact Adhesive 10, Light Yellow, 1 L	6	Canister
7000080207	SW105	3M™ Neoprene Contact Adhesive 10, Light Yellow, 5 L	2	Canister

3M™ Neoprene High Performance Rubber and Gasket Adhesive 2141

3M™ Neoprene Rubber And Gasket Adhesive 2141 is a light yellow, high strength, solvent type synthetic rubber-based brushable adhesive



- General purpose with excellent water, grease and oil resistance
- High strength adhesive with long tack range
- Bonds various rubbers, including neoprene and butyls to most substrates

Product ID	Part Number	Product Name	MOQ	Order Unit
7000046346	EC2141Q	3M™ Neoprene High Performance Rubber and Gasket Adhesive 2141, Gold-Yellow, 900 ml	12	Canister

3M™ Nitrile High Performance Plastic Adhesive 1099

3M™ Nitrile High Performance Plastic Adhesive 1099 dries quickly with an open time of approximately 40 minutes. Its assembled bonds are proven to be strong while resisting weathering as well as damage from water, oil and fuel. Additionally, it bonds well to plastics and vinyl, providing long-term adhesion as well as good resistance to plasticizer migration.



- High performance adhesive forms strong bonds on most vinyls and plastics
- Resists weathering, water, oil, plasticizer migration and fuels
- Provides strong, quick drying flexible bonds

Product ID	Part Number	Product Name	MOQ	Order Unit
7000079821	10991	3M™ Nitrile High Performance Plastic Adhesive 1099, Tan, 1 L	6	Canister
7000033732	10995	3M™ Nitrile High Performance Plastic Adhesive 1099, Tan, 5 L	10	Liter
7000033731	109920	3M™ Nitrile High Performance Plastic Adhesive 1099, Tan, 20 L	60	Liter
7000079905	1099150	3M™ Nitrile High Performance Plastic Adhesive 1099, Tan, 150 ml	12	Each
7000079824	1099200	3M™ Nitrile High Performance Plastic Adhesive 1099, Tan, 200 L, Drum	200	Liter

Adhesives, Sealants & Fillers

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847 is a versatile, solvent based, high performance adhesive with comparatively low viscosity for easy application. It offers both good oil resistance and good heat resistance, and is commonly used for bonding most rubber and gasket materials.

- High performance adhesive intended to bond gaskets
- Adheres to nitrile rubber (BUNA), neoprene, SBR, butyl, leather, vinyl and various rubbers
- Excellent fuel, oil and water resistance



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079843	xxx	3M™ Nitrile High Performance Rubber and Gasket Adhesive 847, Brown, 20 L	1	Each

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847 Brown

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847 is a versatile, solvent based, high performance adhesive with comparatively low viscosity for easy application. It offers both good oil resistance and good heat resistance, and is commonly used for bonding most rubber and gasket materials.

- High performance adhesive intended to bond gaskets
- Adheres to nitrile rubber (BUNA), neoprene, SBR, butyl, leather, vinyl and various rubbers
- Excellent fuel, oil and water resistance



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079819	8471	3M™ Nitrile High Performance Rubber and Gasket Adhesive 847, Brown, 1 L	6	Canister
7000079823	EC847	3M™ Nitrile High Performance Rubber and Gasket Adhesive 847, Brown, 5 L	2	Canister

3M™ Scotch-Weld™ High Performance Industrial Plastic Adhesive 4693

3M™ High Performance Industrial Plastic Adhesive 4693 is a solvent-based, synthetic rubber adhesive.

- Excellent plastic adhesive
- Long tack range
- Water and heat resistant



Product ID	Part Number	Product Name	MOQ	Order Unit
7000046574	48022	3M™ Scotch-Weld™ High Performance Industrial Plastic Adhesive 4693, Light Amber, 946 ml	12	Canister

Adhesives, Sealants & Fillers

3M™ Super 77™ Cylinder Multipurpose Spray Adhesive

3M™ Super 77™ Multipurpose Spray Adhesive is an extremely versatile, fast-drying, and transparent spray adhesive that bonds a wide range of lightweight materials. Our fast, permanent bond provides fast results to keep projects moving ahead. The spray formula is easy to dispense and apply directly onto surfaces and materials where needed.



- Versatile adhesive bonds a wide range of lightweight materials
- Fast, aggressive tack and low soak-in eliminates clamping and dry time
- Extended bond time allows 15 seconds to 30 minutes after application before attaching surfaces

Product ID	Part Number	Product Name	MOQ	Order Unit
7000116822	7720	3M™ Super 77™ Multipurpose Spray Adhesive, Beige, 20 L Canister	1	Drum
7100138125	SUPER77CL20L	3M™ Super 77™ Multipurpose Spray Adhesive, Transparent, 13.2 kg Cylinder	1	Each

3M™ Universal Sprayable Adhesive 1022

3M™ Universal Adhesive 1022 is a high strength, fast setting nitrile based adhesive.

- Excellent resistance to many fuels and oils
- Heat curing improves physical properties
- Used for bonding PVC floor tiles suspended floor panels.



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079839	3900	3M™ Universal Sprayable Adhesive 1022, Tan, 1 L, 12 per case	6	Liter

Water-based Adhesives

3M™ Fastbond™ Contact Adhesive 30NF

3M™ Fastbond™ Contact Adhesive 30NF is a water-dispersed, high-strength adhesive that has high coverage, immediate bond strength, a long bonding range and good heat resistance. Our adhesive bonds most foamed plastics, plastic laminate, wood, plywood, wood veneer, and canvas to themselves and to each other.



- Bonds most foamed plastics, plastic laminate, wood, plywood and canvas to themselves and to each other
- Creates a very high strength, high temperature resistant bond with up to a 4 hour bonding range
- Adhesive can be applied by spray, brush or roller

Product ID	Part Number	Product Name	MOQ	Order Unit
7000080239	SW301	3M™ Fastbond™ Contact Adhesive 30NF, 1 L	6	Canister
7100015462	SW30BL1	3M™ Fastbond™ Contact Adhesive 30NF, Blue, 1 L	6	Canister
7000080243	SW30BL5	3M™ Fastbond™ Contact Adhesive 30NF, Blue, 5 L	2	Canister
7000080244	SW30BL20	3M™ Fastbond™ Contact Adhesive 30NF, Blue, 20 L	1	Each
7000080245	SW3020	3M™ Fastbond™ Contact Adhesive 30NF, Neutral, 20 L	1	Each
7000080242	696730	3M™ Fastbond™ Contact Adhesive 30NF, White, 5 L	2	Canister

Adhesives, Sealants & Fillers

3M™ Fastbond™ Contact Adhesive 49

Bond lightweight materials like fiberglass insulation, felt, shoddy, paper and other materials to metal and many other surfaces with 3M™ Scotch-Weld™ Insulation Adhesive 49. Our adhesive is water-based, high solids, fast tacking, and pressure sensitive adhesive that's easy to spray, brush, roll or apply.



- Fast aggressive tack
- Passes ASTM E-84
- Apply to one surface and save time

Product ID	Part Number	Product Name	MOQ	Order Unit
7000079968	SW492	3M™ Fastbond™ Insulation Adhesive 49, 2 L	3	Canister
7000079967	49SWADH20	3M™ Fastbond™ Insulation Adhesive 49, 20 L, Drum	20	Liter

3M™ Fastbond™ Contact Adhesive 2000NF

Apply 3M™ Scotch-Weld™ Contact Adhesive 2000NF for immediate bonding and handling strength without force drying. Our adhesive's benefits include high heat resistance and high strength.



- Two-part activated water based contact adhesive
- Immediate bonding and handling strength without force drying
- Offers high heat resistance, high strength

Product ID	Part Number	Product Name	MOQ	Order Unit
7000080250	568312	3M™ Fastbond™ Contact Adhesive 2000NF Activator, 2 L	3	Canister
7000080254	2000200	3M™ Fastbond™ Contact Adhesive 2000NF Activator, 200 L, Drum	1	Drum
7100083354	708204	3M™ Fastbond™ Contact Adhesive 2000NF, Blue, 17 L, Drum	1	Drum
7100029518	2000220	3M™ Fastbond™ Contact Adhesive 2000NF, Blue, 220 L Kit, 200L Base + 20L Activator	220	Liter
7100029348	SW2000N	3M™ Fastbond™ Contact Adhesive 2000NF, Neutral, 19 L Kit	19	Liter

3M™ Fast Tack Water Based Adhesive 1000NF

3M™ Fast Tack Water Based Adhesive 1000NF is a unique, water-based adhesive specially designed to deliver an effective combination of fast, heat resistant bonding, repositionability and high ultimate strength. Our adhesive is non-flammable, polychloroprene-free, which can contribute to lower insurance costs and increased workplace safety.



- Solventless, one-part adhesive requires no mixing for safe, easy handling
- Stable bond provides good heat resistance for long-term endurance
- Fast bonding for immediate handling strength to keep assembly processes moving

Product ID	Part Number	Product Name	MOQ	Order Unit
7100011610	1000NFN	3M™ Fast Tack Water Based Adhesive 1000NF Neutral, 3.78 L	4	Bottle
7100025154	1000NF5	3M™ Fast Tack Water Based Adhesive 1000NF, Neutral, 18.9 L	1	Canister
7100007793	1000NF	3M™ Fast Tack Water Based Adhesive 1000NF, Purple, 3.78 L	4	Each
7000046563	1000NFP5	3M™ Fast Tack Water Based Adhesive 1000NF, Purple, 18.9 L	1	Case

Adhesives, Sealants & Fillers

Hot Melt Adhesives

3M™ Hot Melt Adhesive 3731

3M™ Hot Melt Adhesive 3731 delivers a strong, durable bond as a 100% solids, solvent-free adhesive. We formulated this adhesive to maintain a durable, reliable bond through high heat resistance, providing you with exceptional performance for a wide range of applications.

- Solvent-free and 100% solids adhesive that provides strong bonds
- Adhesive that offers long-term durability through high-temperature resistance
- Thermoplastic adhesive that offers the capability to bond to low surface energy (LSE) substrates



Product ID	Part Number	Product Name	MOQ	Order Unit
7100020337	702319	3M™ Hot Melt Adhesive 3731PG, Creme, 25 mm x 76 mm, 10 kg	1	Case
7100009195	702322	3M™ Hot Melt Adhesive 3731Q, Creme, 16 mm x 203 mm, 5 kg	1	Case

3M™ Hot Melt Adhesive 3738

3M™ Hot Melt Adhesive 3738 delivers a strong, reliable bond for long-term durability and exceptional performance. We formulated our Hot Melt Adhesive 3738 as a 100% solids adhesive, ready to meet the demands of a wide range of applications.

- 100% solids adhesive that delivers strong, reliable bonds
- General purpose adhesive capable of bonding many different materials
- Manages high volume applications through high delivery rate



Product ID	Part Number	Product Name	MOQ	Order Unit
7100020456	3738SLUG	3M™ Hot Melt Adhesive 3738, Brown, 10 kg	1	Case
7100008738	3738QUAD	3M™ Hot Melt Adhesive 3738Q, Brown, 5 kg	1	Case

3M™ Hot Melt Adhesive 3747

3M™ Hot Melt Adhesive 3747 provides a tough, reliable bond for a wide variety of applications. Formulated to have moderate heat resistance, our Hot Melt Adhesive 3747 offers you a bond that can withstand elevated temperatures without lifting or deformation, delivering long-term durability and exceptional performance.

- Get high strength durable bonding that can withstand elevated temperatures
- 100% solids adhesive that delivers strong, tough bonds
- Adheres to a wide variety of substrates to provide solutions for many applications



Product ID	Part Number	Product Name	MOQ	Order Unit
7000000877	3747QUAD	3M™ Hot Melt Adhesive 3747Q, Brown, 5 kg	1	Case

Adhesives, Sealants & Fillers

3M™ Hot Melt Adhesive 3748

3M™ Hot Melt Adhesive 3748 is a tough, flexible hot melt adhesive with exceptional low temperature thermal shock properties that is able to provide optimal adhesion in fluctuating temperatures. As a 100% solids thermoplastic resin, this hot melt adhesive offers excellent durability for a wide variety of applications.



- Exhibits excellent low temperature thermal shock properties for optimal, long-term adhesion
- Good heat resistance provides durability throughout fluctuating temperatures
- Outstanding electrical properties offers an ideal solution for electrical applications

Product ID	Part Number	Product Name	MOQ	Order Unit
7100005566	3748SLUG	3M™ Hot Melt Adhesive 3748, White, 25 mm x 76 mm, 10 kg	1	Each
7100044127	3748W	3M™ Hot Melt Adhesive 3748-B Off-White, Chips	1	Case
7000000878	3748QUAD	3M™ Hot Melt Adhesive 3748Q, White, 16 mm x 200 mm, 5 kg	1	Case
7000000879	3748MINI	3M™ Hot Melt Adhesive 3748TC, White, 6 mm x 50 mm, 5 kg	1	Case

3M™ Hot Melt Adhesive 3748 VO

3M™ Hot Melt Adhesive 3748 VO is a 100% solids thermoplastic, general purpose adhesive. Our self extinguishing adhesive won't burn when the source of combustion is removed. It offers good thermal and electrical properties for printed wiring, circuit board and other electronic applications and is shock resistant for parts that are subject to vibration or other movement.



- Tough, flexible bond provides good thermal shock resistance
- Adheres to difficult-to-bond plastics such as polyolefins
- 100 percent solids bonds with negligible shrinking or contracting

Product ID	Part Number	Product Name	MOQ	Order Unit
7000000887	3748VOQ	3M™ Hot Melt Adhesive 3748V-0, White, 6 mm x 200 mm, 5 kg	1	Case

3M™ Hot Melt Adhesive 3762

3M™ Hot Melt Adhesive 3762 is a 100% is an economical, fast-setting resin solid hot melt adhesive. It's designed for general purpose applications as well as manual and corrugated carton sealing and general packaging. When heated to its specified melt point this adhesive forms an aggressive hot tack that bonds to handling strength in seconds to help maintain high-tempo productivity.



- Aggressive hot tack rapidly achieves handling strength for packaging and other applications
- Medium open time allows for positioning and fit adjustment
- Securely bonds difficult to seal substrates such as lightly waxed surfaces

Product ID	Part Number	Product Name	MOQ	Order Unit
7000046513	3762SLUG	3M™ Hot Melt Adhesive 3762, Tan, 25 mm x 75 mm, 11 kg	1	Case
7100023053	3762QUAD	3M™ Hot Melt Adhesive 3762Q, Beige, 16 mm x 200 mm, 5 kg	1	Case
7100020333	3762MINI	3M™ Hot Melt Adhesive 3762TC, Tan, 4.98 kg	1	Case

Adhesives, Sealants & Fillers

3M™ Hot Melt Adhesive 3762LM

3M™ Hot Melt Adhesive 3762LM is a 100% solids, fast-setting hot melt adhesive designed for packaging and shipping applications. It is ideal for bonding corrugated fiberboard cartons, wood, particle board, chipboard and foam. The recommended application temperature range is 250-270°F (121-132°C).

- Aggressive hot tack rapidly achieves handling strength
- Short open time allows for fast assembly lines
- Securely bonds difficult to seal substrates such as lightly waxed surfaces



Product ID	Part Number	Product Name	MOQ	Order Unit
7100025246	3762LQM	3M™ Hot Melt Adhesive 3762LMQ, Beige, 16 mm x 200 mm, 5 kg	1	Case

3M™ Hot Melt Adhesive 3764

Our 3M™ Hot Melt Adhesive 3764 is a clear, 100% solids thermoplastic adhesive capable of bonding to many plastics, including polyolefin. Formulated to be flexible at low temperatures, we designed this hot melt adhesive to deliver exceptional performance for a wide range of applications and industries.

- 100% solids thermoplastic adhesive allows for adjustment over time to meet different project demands
- Formulated to be flexible at low temperatures to ease modification and positioning during application
- Impact-resistant design delivers long-term durability



Product ID	Part Number	Product Name	MOQ	Order Unit
7000000884	3764SLUG	3M™ Hot Melt Adhesive 3764, Transparent, 16 mm x 200 mm, 10 kg	1	Case
7100008178	3764QUAD	3M™ Hot Melt Adhesive 3764Q, Transparent, 16 mm x 200 mm, 5 kg	1	Case

3M™ Hot Melt Adhesive 3779

Our 3M™ Scotch-Weld™ Hot Melt Adhesive 3779 is an amber colored, high performance thermoplastic adhesive formulated for strong resistance to heat, impact, fuel, and oil, and is effective for use in electronic applications such as potting and wire tacking.

- Provides high heat resistance for a durable bond
- Resilient adhesive is fuel, oil, and impact resistant
- Multi-purpose adhesive works on a variety of substrates including some plastics



Product ID	Part Number	Product Name	MOQ	Order Unit
7000000888	3779QUAD	3M™ Hot Melt Adhesive 3779Q, Gold-Yellow, 16 mm x 200 mm, 5 kg	1	Case

Adhesives, Sealants & Fillers

3M™ Hot Melt Adhesive 3789

Our 3M™ Hot Melt Adhesive 3789 is a polyamide adhesive formulated to produce an impact-, fuel- and oil-resistant bond on plastics, vinyl, wood and other surfaces. We manufacture this strong adhesive product using a 100% solids, thermoplastic resin. This hot melt also offers good heat resistance (220°F/104°C) and an open bond time that allows for fit adjustment and positioning.



- Features impact resistance for durability
- Adhesive withstands fuel and oil exposure
- Provides good heat resistance (220°F/104°C)

Product ID	Part Number	Product Name	MOQ	Order Unit
7100008737	3789QUAD	3M™ Hot Melt Adhesive 3789, Gold/Yellow, 5 kg	1	Case

3M™ Hot Melt Adhesive 3792

We manufacture 3M™ Hot Melt Adhesive 3792 with 100% solids, thermoplastic resin. It produces minimal odor when heated, helping to support a comfortable work environment. This adhesive offer fast and reliable performance when paired with our 3M™ Hot Melt Applicators that designed to meet your handheld application needs.



- Dries clear for clean appearance
- Open bond time allows for fit adjustment and positioning
- 3792: Clear, multi-purpose for wood, fabric, upholstery, and other lightweight materials

Product ID	Part Number	Product Name	MOQ	Order Unit
7100020336	3792MINI	3M™ Hot Melt Adhesive 3792, Transparent, 5 kg	1	Case
7100020334	3792SLUG	3M™ Hot Melt Adhesive 3792, Transparent, 25 mm x 76 mm, 10 kg	1	Case
7000000891	3792QUAD	3M™ Hot Melt Adhesive 3792Q, Transparent, 16 mm x 200 mm, 5 kg	1	Case

3M™ Hot Melt Adhesive 3792LM

We manufacture 3M™ Hot Melt Adhesive 3792 with 100% solids, thermoplastic resin. It produces minimal odor when heated, helping to support a comfortable work environment. This adhesive offer fast and reliable performance when paired with our 3M™ Hot Melt Applicators that designed to meet your handheld application needs.



- Dries clear for clean appearance
- Open bond time allows for fit adjustment and positioning
- 3792: Clear, multi-purpose for wood, fabric, upholstery, and other lightweight materials

Product ID	Part Number	Product Name	MOQ	Order Unit
7000000880	3792LMQ	3M™ Hot Melt Adhesive 3792LMQ, Transparent, 16 mm x 200 mm, 5 kg	1	Case

Adhesives, Sealants & Fillers

3M™ Hot Melt Adhesive 6111

3M™ Sprayable Hot Melt Adhesive 6111HT is a high-strength, high-temperature-resistant adhesive used to bond most foams, fabrics, particle board and thin metal. This non-volatile, 100% solids sprayable thermoplastic adhesive requires no drying time with minimal overspray, providing a more sustainable solution for increasing productivity. Available in blue and tan.



- Sprayable, 100% solids adhesive without volatiles
- Offers excellent adhesion to polypropylene and other low surface energy (LSE) plastics
- Extended open time allows for large surface assembly

Product ID	Part Number	Product Name	MOQ	Order Unit
7100023018	6111HT	3M™ Hot Melt Adhesive 6111HTB, Beige, 19 mm x 19 mm, 10 kg	1	Case

Adhesive Sealants

3M™ Adhesive Sealant 740 UV

3M™ Adhesive Sealant 740 UV is a single-component, moisture-curing, elastomeric, isocyanate-free sealant. This cosmetic sealant offers exceptional UV resistance and long term flexibility.



- High performance sealing
- Excellent UV resistance
- Permanently elastic to allow joint movement

Product ID	Part Number	Product Name	MOQ	Order Unit
7100077297	718985	3M™ Adhesive Sealant 740, White, 600 ml	12	Each
7100078074	718777	3M™ Adhesive Sealant 740UV, White, 290 ml	12	Each

3M™ Hybrid Adhesive Sealant 760

3M™ Hybrid Adhesive Sealant 760 is a single component, high strength, elastomeric sealant. This hybrid technology is paintable when wet and will not degrade when exposed to UV.



- Excellent adhesion
- Paintable when wet
- Above/below water line use

Product ID	Part Number	Product Name	MOQ	Order Unit
7000061767	760W600	3M™ Hybrid Adhesive Sealant 760, Black, 600 ml	12	Each
7000061768	760G600	3M™ Hybrid Adhesive Sealant 760, Grey, 600 ml	12	Each
7000061766	760600	3M™ Hybrid Adhesive Sealant 760, White, 600 ml	12	Each
7100062075	760BK290	3M™ Hybrid Adhesive Sealant 760UV, Black, Plastic Cartridge, 290 ml	12	Each
7100062076	760G290	3M™ Hybrid Adhesive Sealant 760UV, Grey, Plastic Cartridge, 290 ml	12	Each
7100062077	760WH290	3M™ Hybrid Adhesive Sealant 760UV, White, Plastic Cartridge, 290 ml	12	Each

Adhesives, Sealants & Fillers

3M™ Marine Adhesive Sealant 4000 UV

3M™ Marine Adhesive Sealant 4000 UV is a one-part adhesive sealant that cures to form a firm, rubbery, waterproof seal.

- Very High Strength
- Excellent UV resistance for glazing applications
- Above/Below waterline use



Product ID	Part Number	Product Name	MOQ	Order Unit
7000095179	M06580	3M™ Marine Adhesive Sealant 4000UV, White, 295 ml	12	Each

3M™ Marine Adhesive Sealant 4200FC

3M™ Marine Fast Cure General Purpose Adhesive Sealant 4200FC is a one-part general all-purpose polyurethane that chemically reacts with moisture to give a flexible bond with good adhesion on most materials

- Forms a flexible seal on most materials
- Certified in accordance with the Marine Equipment Direction (MED 96/98/EC) (valid to 6th March 2017 on current certificate)
- Tack-free in 1 hour and typically cures in 24 hours



Product ID	Part Number	Product Name	MOQ	Order Unit
7000079890	M06564	3M™ Marine Adhesive Sealant 4200FC, Black, 310 ml	12	Each
7000079889	M06560	3M™ Marine Adhesive Sealant 4200FC, White, 310 ml	12	Each

3M™ Marine Adhesive Sealant 5200

3M™ Marine Adhesive Sealant 5200 is extremely strong and retains its strength above or below water line. Stays flexible too - allows for structural movement. Has excellent resistance to weathering and salt water.

- Very High Strength
- Watertight bonds
- Above/Below waterline use



Product ID	Part Number	Product Name	MOQ	Order Unit
7100082438	6504	3M™ Marine Adhesive Sealant 5200, Black, 295 ml, PN06504	12	Each
7100082436	6502	3M™ Marine Adhesive Sealant 5200, Mahogany, 295 ml, PN06502	12	Each
7100082716	06500LG1	3M™ Marine Adhesive Sealant 5200, White, 295 ml, PN06500	12	Each
7100082441	06520	3M™ Marine Adhesive Sealant 5200FC, White, 295 ml, PN06520	12	Each

Adhesives, Sealants & Fillers

3M™ Polyurethane Adhesive Sealant 540

3M™ Polyurethane Adhesive Sealant 540 is a one component, polyurethane designed as a flexible sealant for transportation, metal working and many other applications.

- Flexible product for sealing applications
- Low modulus product that is great for sealing between different materials
- Paintable when dry



Product ID	Part Number	Product Name	MOQ	Order Unit
7000070288	540B310	3M™ Polyurethane Adhesive Sealant 540, Black, 310 ml	12	Each
7000070299	540B600	3M™ Polyurethane Adhesive Sealant 540, Black, 600 ml	12	Each
7000077264	540310	3M™ Polyurethane Adhesive Sealant 540, Brown, 310 ml	2520	Each
7000070298	546446	3M™ Polyurethane Adhesive Sealant 540, Grey, 310 ml	12	Each
7000070297	540W310	3M™ Polyurethane Adhesive Sealant 540, White, 310 ml	12	Each
7000077265	540PW310	3M™ Polyurethane Adhesive Sealant 540, White, 310 ml	12	Each
7000077193	540W600	3M™ Polyurethane Adhesive Sealant 540, White, 600 ml	12	Each

3M™ Polyurethane Adhesive Sealant 560

Use 3M™ Polyurethane Adhesive Sealant 560 to bond numerous materials together, including plastics, FRP, SMC, aluminium, steel, coated metal, and wood. Our very strong adhesive is ideal in circumstances where additional bonding and holding strength is required, including panel bonding and much more.

- Panel Bonding Adhesive
- Very High Strength
- Smoke and Flame Rated, 50 minute skin time



Product ID	Part Number	Product Name	MOQ	Order Unit
7000070289	560B310	3M™ Polyurethane Adhesive Sealant 560, Black, 310 ml	12	Each
7000061751	560B600	3M™ Polyurethane Adhesive Sealant 560, Black, 600 ml	12	Each
7000061750	563562	3M™ Polyurethane Adhesive Sealant 560, Grey, 310 ml	12	Each
7000061752	560600	3M™ Polyurethane Adhesive Sealant 560, Grey, 600 ml	12	Each
7000061749	560W310	3M™ Polyurethane Adhesive Sealant 560, White, 310 ml	12	Each
7000077229	560W600	3M™ Polyurethane Adhesive Sealant 560, White, 600 ml	12	Each

3M™ Polyurethane Adhesive Sealant Fast Cure 550

3M™ Polyurethane Adhesive Sealant 550 FC is a fast curing polyurethane designed to seal and bond many substrates in a wide variety of applications.

- Multi-purpose adhesive sealant
- Paintable when dry
- Above/Below waterline use



Product ID	Part Number	Product Name	MOQ	Order Unit
7000061786	550310	3M™ Polyurethane Adhesive Sealant Fast Cure 550, Black, 310 ml	12	Each
7000061788	550FCBL	3M™ Polyurethane Adhesive Sealant Fast Cure 550, Black, 600 ml	12	Each
7000061787	550G310	3M™ Polyurethane Adhesive Sealant Fast Cure 550, Green, 310 ml	12	Each

Adhesives, Sealants & Fillers

3M™ Polyurethane Adhesive Sealant Fast Cure 550



3M™ Polyurethane Adhesive Sealant 550 FC is a fast curing polyurethane designed to seal and bond many substrates in a wide variety of applications.

- Multi-purpose adhesive sealant
- Paintable when dry
- Above/Below waterline use

Product ID	Part Number	Product Name	MOQ	Order Unit
7000061789	550G600	3M™ Polyurethane Adhesive Sealant Fast Cure 550, Grey, 600 ml	12	Each
7000061785	550W310	3M™ Polyurethane Adhesive Sealant Fast Cure 550, White, 310 ml	12	Each
7000033364	550W600	3M™ Polyurethane Adhesive Sealant Fast Cure 550, White, 600 ml	12	Pack

3M™ Polyurethane Glass Adhesive Sealant 590



3M™ Polyurethane Glass Adhesive Sealant 590 is a fast curing one-component, high viscosity polyurethane sealant for bonding windshields and other substrates requiring high strength.

- Structural glass bonding
- Crash tested (FMVSS 212)
- 3 Hour Drive-Away Time, 30 minute skin time

Product ID	Part Number	Product Name	MOQ	Order Unit
7000061753	590310	3M™ Polyurethane Glass Adhesive Sealant 590, Black, 310 ml	12	Each
7000077228	590600	3M™ Polyurethane Glass Adhesive Sealant 590, Black, 600 ml	12	Each

3M™ Scotch-Seal™ Industrial Sealant 800



3M™ Scotch-Seal™ Industrial Sealant 800 is a reddish brown, brushable sealant that air dries to a flexible seal. This sealant adheres to many metallic surfaces and once dried, resists water, oils detergents and fuel. Additionally, this product has a broad, useful temperature range of -65°F / -54°C to 200°F / 93°C.

- Reddish brown, brushable sealant
- Creates durable, long-lasting, flexible and rubbery seal
- 5-10 minute tack-free time for fast application

Product ID	Part Number	Product Name	MOQ	Order Unit
7000000792	252377X	3M™ Scotch-Seal™ Industrial Sealant 800, Reddish Brown, 148 ml	36	Bottle

Adhesives, Sealants & Fillers

3M™ Scotch-Seal™ Metal Sealant 2084

3M™ Scotch-Seal™ Metal Sealant 2084 is a one-part aluminium colored, general purpose, medium viscosity sealant

- Seals metal to glass in windows and doors
- Resists weather, water, oil, and gasoline
- Water, oil and fuel resistant



Product ID	Part Number	Product Name	MOQ	Order Unit
7000046343	710365	3M™ Scotch-Seal™ Metal Sealant 2084, Silver, 148 ml Tube	36	Each

Silicone Sealants

3M™ Marine Silicone Sealant 3200

3M™ Marine Silicone Sealant 3200 is a paste-like, one-component material, which cures to a tough rubbery solid when exposed to moisture in the air.

- Seals a wide variety of substrates
- Can be applied on to vertical surfaces with non-sagging formulation
- Available in white, black and clear



Product ID	Part Number	Product Name	MOQ	Order Unit
7000095175	M05601	3M™ Marine Silicone Sealant 3200, Black, 280 ml, PN05601	24	Each
7000095173	M05602	3M™ Marine Silicone Sealant 3200, Transparent, 280 ml, PN05602	24	Each
7000095174	M05600	3M™ Marine Silicone Sealant 3200, White, 280 ml, PN05600	24	Each

Applicator Nozzles & Tips

3M™ Scotch-Weld™ EPX Mixing Nozzles

Choose the 3M™ Scotch-Weld™ EPX Square Gold Mixing Nozzle for efficient application of our 1:1 and 2:1 200/400mL 3M™ Scotch-Weld™ Structural Adhesive Duo-Pak Cartridges.

- Designed for use with 1:1 and 2:1 48.5/50mL 3M™ Scotch-Weld™ Structural Adhesive Duo-Pak Cartridges
- Provides thorough mixing and precise placement of adhesive
- Tapered tip can be cut for bead size



Product ID	Part Number	Product Name	MOQ	Order Unit
7100262488	MIZNOZGRN	3M™ Scotch-Weld™ EPX Mixing Nozzle, Square Green, 1:1 and 2:1, 48.5 ml and 50 ml	36	Each
7100148766	MXNZLHEL	3M™ Scotch-Weld™ EPX Mixing Nozzle, White Helical, 48.5 ml and 50 ml	72	Each
7100104991	MIZNOZGRN	3M™ Scotch-Weld™ EPX Mixing Nozzles, Square Green, 1:1 and 2:1, 48.5 ml and 50 ml	36	Each
7000061797		3M™ Scotch-Weld™ EPX Mixing Nozzles, for 200 ml and 400 ml cartridges	36	Each

Adhesives, Sealants & Fillers

3M™ Scotch-Weld™ Structural Adhesive Nozzle

3M™ Scotch-Weld™ Structural Adhesive Nozzles are for use with 3M EPX Duo-Pak adhesives to ensure correct mixing of adhesive parts. Nozzle is matched to adhesive.



- Get high performance adhesive matching
- Use with 3M™ EPX Duo-Pak adhesives
- Apply to low volume applications

Product ID	Part Number	Product Name	MOQ	Order Unit
7000087691	7ELNOZZ	3M™ Scotch-Weld™ Structural Adhesive Nozzle 7, Element DP801/803/810, 50 ml	72	Each

Electric Applicators

3M™ Hot Melt Applicators

3M™ Hot Melt Applicators are designed to help improve productivity, lower costs and minimize waste in industrial applications. From high volume to detail work, 3M™ Hot Melt Applicators ensure optimum performance through melt-on-demand or progressive feed technology to meet your production deadlines.



- Lightweight designs offer easy handling
- Uniquely designed for 3M™ Hot Melt adhesives sticks
- Meet the needs of low and high volume dispensing

Product ID	Part Number	Product Name	MOQ	Order Unit
7100255955	APPL TC/TCQ LT240	3M™ Hot Melt Applicators TC/TC-Q LT, 240V, Gen II, United Kingdom Plug	1	Each
7100255954	xxx	3M™ Hot Melt Applicators TC/TC-Q, 240V, Gen II, United Kingdom Plug	1	Each

Applicaton Accessories

3M™ Scotch-Weld™ EPX Manual Applicators and Plungers

3M™ Scotch-Weld™ EPX Plunger for Manual Applicator. For use with both 1:1 and 2:1 200mL cartridges.

- Designed for use with our 50mL 3M™ Scotch-Weld™ Duo-Pak Cartridges
- Provides exact ratio of components
- Approved accessory for 3M™ Scotch-Weld™ EPX Applicator



Product ID	Part Number	Product Name	MOQ	Order Unit
7000006768	EPXPLNG	3M™ Scotch-Weld™ EPX Manual Applicators and Plungers, Plunger Black, 1:1	10	Each
7000062909	661375	3M™ Scotch-Weld™ EPX Manual Applicators and Plungers, Plunger, 10:1 Plunger, 45 ml	10	Each

Adhesives, Sealants & Fillers

Adhesion Promoters

3M™ Adhesion Promoter 111

3M™ Adhesion Promoter 111 is an isopropyl alcohol based adhesion promoter for use in conjunction with 3M™ VHB™ Tape. It is a one step solution for cleaning and providing better and faster adhesion on surfaces that are fairly clean.

- Alcohol based adhesion promoter
- Increased tape adhesion build rate at both normal and cooler temperatures
- For use on many painted and bare metal substrates.



Product ID	Part Number	Product Name	MOQ	Order Unit
7000049700	111.5GAL	3M™ Adhesion Promoter AP111, Transparent, 18.9 L	1	Canister
7000001323	111	3M™ Adhesion Promoter AP111, Transparent, 250 ml	4	Bottle

3M™ Adhesion Promoter AP596

Use 3M™ Adhesive Promoter AP596 to for windscreens or other applications. Our colourless adhesion promoter can be used with 3M SMP sealants or silicones. It's suitable for various surfaces including tinted and fritted glass, acrylic (PMMA), polyester and PVC.

- Install windscreens quickly and easily
- Clear Formulation
- Use with tinted and fritted glass, acrylic (PMMA), polyester and PVC



Product ID	Part Number	Product Name	MOQ	Order Unit
7000061757	AP596	3M™ Adhesion Promoter AP596, Transparent, 1 L	8	Bottle

3M™ All Purpose Sealant Primer P591

3M™ All Purpose Sealant Primer P591 is a black primer that increases adhesion with polyurethane and SMP adhesive sealants.

- Promotes adhesion and improves bond integrity
- Blocks UV rays
- Used on glass with ceramic silk-screen printing and PMMA



Product ID	Part Number	Product Name	MOQ	Order Unit
7100158521	P591250	3M™ All Purpose Sealant Primer P591, 250 ml, Bottle	12	Each
7100158584	P5911	3M™ Fritted Glass Primer P591, 1 L	8	Each

Adhesives, Sealants & Fillers

3M™ Hybrid Structural Tape Activator

3M™ Hybrid Structural Tape Activator works with our tape as complete system that allows you to design without limits.



- Required with 3M™ Hybrid Structural Tape.
- 3M™ Hybrid Structural Tape blends the strength and performance of a structural adhesive.
- Solvent based liquid activator that can be applied multiple ways.

Product ID	Part Number	Product Name	MOQ	Order Unit
7100283355	xxx	3M™ Hybrid Structural Tape Activator, Clear, 1 Gallon	1	Canister
7100283265	xxx	3M™ Hybrid Structural Tape Activator, Clear, 1/2 Pint	12	Canister

3M™ Primer 9348

3M™ Scotch-Weld™ Primer 9348 is a primer that resists plasticizer migration.

- Transparent
- Lettering Surface Cleaning & Preparation
- Solvent based

Product ID	Part Number	Product Name	MOQ	Order Unit
7100132671	9348SOLV1L	3M™ Primer 9348, Transparent, 1 L	12	Canister

3M™ Scotch-Weld™ Instant Adhesive Activator AC11

3M™ Scotch-Weld™ Instant Adhesive Activator AC11 is a solvent- based activator formulated to increase the cure speed of Scotch-Weld cyanoacrylate adhesives.



- Can also be used to ,fillet cure' and to cure adhesive outside of the joint
- Supplied in 200 ml aerosols
- Give instant ,on demand' curing

Product ID	Part Number	Product Name	MOQ	Order Unit
7100027507	664182	3M™ Scotch-Weld™ Instant Adhesive Activator AC11, 200 ml	48	Bottle

3M™ Scotch-Weld™ Metal Primer 3901

3M™ Scotch-Weld™ Metal Primer 3901 is a primer designed for applications using 3M™ Scotch-Weld™ Structural Adhesives. This film and liquid adhesive primer is able to improve metal and glass adhesion. Additional features of this primer include improved corrosion protection and resistance to environmental exposure for metal.



- Improves glass and metal adhesion and resistance to environmental exposure for epoxy and urethane structural adhesives
- Offers improved corrosion protection to metal for long-lasting performance
- Protects cleaned surfaces until bonding operations can be completed

Product ID	Part Number	Product Name	MOQ	Order Unit
7000000907	3901SAM	3M™ Scotch-Weld™ Structural Adhesive Primer 3901, Red, 240 ml	12	Canister

Adhesives, Sealants & Fillers

3M™ VHB™ Silane Glass Primer

3M™ VHB™ Silane Glass Primer combats moisture resistance on glass from adhesives - READY FOR USE

- Combat moisture resistance on glass from adhesives
- Apply as a primer to bond to glass: Essential primer for bonding letters to glass shop fronts and for bonding glass in bathrooms or kitchens
- Recommended for use with 3M™ VHB™ tape



Product ID	Part Number	Product Name	MOQ	Order Unit
700006770	SILANE	3M™ VHB™ Silane Glass Treatment AP115, Transparent, 1 L	6	Bottle

3M™ Tape Primer 94

3M™ Tape Primer 94 is an adhesion promoter for use in conjunction with 3M™ VHB™ Tape that supports adhesion to critical substrates such as PE, PP, ABS, PET/PBT blends, concrete, wood, glass, metal and painted metal surfaces.

- Adhesion promoter
- Useful on a wide variety of substrates
- Durable



Product ID	Part Number	Product Name	MOQ	Order Unit
7000050137	94P66	3M™ Primer 94, Yellow, 0.66 ml	1000	Each
7100003278	94PRIM	3M™ Primer 94, Yellow, 236 ml	12	Each
7000001584	94.1QT	3M™ Primer 94, Yellow, 946 ml	12	Bottle

3M™ VHB™ Tape Universal Primer UV

3M™ VHB™ Tape Universal Primer UV is a priming solution designed for bonding with 3M™ VHB™ Tapes. It enables strong, durable bonds on surfaces like polypropylene, ABS, PET/PBT blends and other difficult to stick to substrates while improving a manufacturer's environmental, health, and safety profile when compared to using 3M™ Primer 94.

- Promotes adhesion to polypropylene, ABS, PET/PBT blends, and other difficult to stick to substrates
- Improved environmental, health, and safety profile compared to 3M™ Primer 94
- UV indicator verifies primer application, reducing priming errors and increasing quality control



Product ID	Part Number	Product Name	MOQ	Order Unit
7100116406	UVCL0.5PT	3M™ VHB™ Tape Universal Primer UV, Light yellow with fluorescent bluish tint, 236 ml	12	Canister
7100107033	UVCL1QT	3M™ VHB™ Tape Universal Primer UV, Light yellow with fluorescent bluish tint, 946 ml	12	Canister
















Suggested Applications

Product number	DP100 Plus	DP110	DP125	DP190	DP410	DP460	DP490	DP609	DP8005	DP8010	DP8405NS	DP8410NS	7240FR
General attachment applications in a variety of industries	•	•	•										
Fast potting agent good for applications with thermal cycling	•												
Bond metal, ceramic, wood and many plastic		•	•										
Semi-flexible potting compound				•									
Transportation applications, such as rail and automotive					•	•	•						
Use when toughness and high strength are needed					•	•	•						
Bonding of electronic components						•							
Aerospace applications							•						
Bond plastic, wood and painted or primed metal								•					
Bond low surface energy plastics such as polypropylene, polyethylene and thermoplastic elastomers (TPEs)									•	•			
Joining plastics to metals, such as in the manufacture or repair of appliances									•	•			
Impact resistance composite bonding									•	•			
Metalworking such as HVAC, appliance, and specialty vehicles											•	•	
Sign manufacturing such as panel to frame bonding, trim attachment, letter bonding, and frame assembly											•	•	
Bonding plastics, composites and powder coats to metal											•	•	
Typically used where fast assembly of smaller parts is required											•	•	
Adhesive certified for use on trains													•
Product number	DP100 Plus	DP110	DP125	DP190	DP410	DP460	DP490	DP609	DP8005	DP8010	DP8405NS	DP8410NS	7240FR





Product Use

All statements, technical information, and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law.

3M™ Spray Adhesives and Cleaners

							
Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
Properties/suitable for	Foam & fabric	Repositionable & removable	Hi-tack	Multi purpose	Rubber bonding	Heavy duty & hi-strength	Maintenance & cleaning
Key features (info box)							

Physical and Performance Characteristics, Key Features

Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
Base	Synthetic elastomer	Synthetic elastomer	Synthetic elastomer	Synthetic elastomer	Polychloroprene	Synthetic elastomer	
Colour	Orange	White	Cream	Cream	Bright yellow	Clear	Clear
Density [g/ml]	0.71	0.71	0.70	0.70	0.71	0.71	
Volatile organic compounds [VOC] %	< 55	636	< 55	523	506	636	
Flash point	- 42°C	- 46°C	- 42°C	- 42°C	- 45°C	- 55°C	
Spray adhesive application 	Both sides	One side	Both sides	One side or both sides	Both sides	Both sides	Spraying, brushing
Spray pattern 	Variable lace	Particle	Variable lace	Mist	Variable lace	Variable lace	
Bonding range 	Up to 10 min	Permanently tacky	Up to 60 min	Up to 15 min	Up to 15 min	Up to 15 min	
Dry time 	15 to 30 sec	Up to 5 min	Up to 10 min	Up to 10 sec	1 to 3 min	Up to 30 sec	

Suggested Applications

Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
General upholstery and flexible foams bonding (e.g. PU or latex)	•						
Foam lamination. Attaching foam and fabric to wood and other substrates	•						
Bond fabrics to interiors, speakers, etc.	•						
Installing acoustic panels	•						
For repositionable and removable applications		•					
Use for holding and positioning lightweight materials temporarily		•					
Bonds paper, cardboard, acetate, foil, fabrics, plastic sheeting, etc.		•					
Bond carpet, door skins and fabric in conversions			•				
Attaching nameplates, pool table fabrics, pipe insulation etc.			•				

Continued on next page

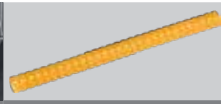
Suggested Applications (cont)							
Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
Bonding insulation in aircraft interiors and specialty cabinets			•				
Bond insulating material such as polystyrene, rock wool, glass wool				•			
Attaching fibreglass insulation and drywall corner beads				•			
Bond thin decorative film, foils, and fabrics				•			
For variety of display and furniture jobs				•			
Picture framing and mounting displays				•			
Bond all types of rubber except EPDM					•		
Bond most supported vinyl and leather					•		
Adhere many plastics, laminates and wood products					•		
Adhere polyethylene, polypropylene to wood, metal and more						•	
Bond decorative laminate to tables, cabinets and shelving						•	
Attaching fibreglass insulation and drywall corner beads						•	
Bond kick plates to office desks						•	
Attach plastic sign lettering to wood						•	
Use for dissolving and removing dirt, grease and tar							•
Removes and various non-curing adhesives							•
Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner

Product Use

All statements, technical information, and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law.



3M™ Hot Melt Adhesives



Product number	3738	3748	3762	3764	3792
Properties/suitable for	Wood	Electronics	Cardboard	Plastics	Universal
Key features (info box)					

Physical and Performance Characteristics, Key Features

Product number	3738	3748	3762	3764	3792
Base	Thermoplastic adhesive	Thermoplastic adhesive	Thermoplastic adhesive	Thermoplastic adhesive	Thermoplastic adhesive
Colour	Tan	White	Tan	Clear	Clear
Open time [seconds]	50	45	35	40	50
Ball and ring melt point	86 °C	144 °C	94 °C	88 °C	83 °C
Peel strength [Newton/cm]	23	32	12	25	23
Shear strength [MPa]	2.6	2.2	3.8	2.7	1.7
Wood	•				
Electronics		•			
Cardboard			•		
Plastics		•		•	
Universal					•

Suggested Applications

Product number	3738	3748	3762	3764	3792
Woodworking and furniture manufacturing	•				•
Upholstery	•				•
Cabinetry	•				
Point-of-purchase displays	•		•		•
Electronic applications such as potting and wire tacking, and bonding		•			
Transportation interiors		•			
Seating attachment		•			
Manual and corrugated carton sealing			•		
General packaging applications			•		
Repacking chipboard			•		
Trade exhibits			•		
Mounting and trim attachment				•	
Assembly, attaching, repairing, potting, panel bonding, wire tacking, bundling, sealing, encapsulating				•	
Panel bonding					•
Product number	3738	3748	3762	3764	3792

Product Use

All statements, technical information, and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law.

3M TERMS OF SALE

1. Application

1.1 These conditions apply to all contracts between 3M and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).

1.2 No variation of these conditions is permitted unless agreed in writing by an authorised officer of 3M. Lead times for delivery shall be as set out in 3M's quotation or proposal or if none is specified 3M's standard lead times shall apply.

2. Description

2.1 The description of the goods or services to be supplied by 3M shall be as set out in 3M's quotation, as modified by any written specification supplied by 3M, or otherwise agreed in writing by an authorised officer of 3M.

2.2 3M may amend any specification if required by any applicable statute or regulation, or by notification to the Buyer following which the applicable specification shall be that as so amended.

2.3 All samples, drawings, images, descriptive matter and advertising materials produced by 3M and any descriptions or illustrations contained in 3M's literature, digital media or emails are produced solely to describe the goods or services approximately and do not form part of the agreement into which these conditions are incorporated.

3. Price

3.1 Save where expressly stated otherwise by 3M the price to be paid for the goods or the services will be 3M's price at the date when the goods are dispatched or the services are provided.

3.2 The price of goods includes the cost of 3M's standard packaging and standard delivery within the UK and Ireland by 3M's normal transportation; the price does not include VAT. Where the price is based on pallets and/or packaging being returned to 3M, then failure to do so by the Buyer will result in a surcharge at 3M's standard rate.

4. Payment

4.1 Unless otherwise specified on 3M's invoice, payment for the goods or services must be received in cleared funds no later than thirty days of the date of invoice.

4.2 3M reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 4.1 until the date upon which payment is made.

4.3 3M may at any time require the Buyer to make payment in advance of delivery or require security for payment.

4.4 If the Buyer fails to make payment by the due date or when required, 3M may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and 3M and/or suspend delivery under this or any other contract until payment is made.

4.5 The Buyer will have no statutory or other right of set off.

5. Delivery

5.1 Delivery dates are approximate only and 3M shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.

5.2 Without prejudice to Clause 5.1, 3M will not be liable for any delay in delivery or non-delivery of goods or services or any other breach of these conditions caused by any circumstances beyond 3M's reasonable control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or non-delivery by 3M's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond 3M's control; on the occurrence of any of the above events 3M reserves the right to cancel or suspend the whole or part of any delivery or service provision.

5.3 In the case of any order for goods of a type or description not normally held in stock by 3M, and therefore specially made ordered or imported by 3M to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.

5.4 Where 3M references the international rules for the interpretation of trade terms prepared by the International Chamber of Commerce (Incoterms) in the relevant contract or proposal, such terms shall apply to delivery save that where they conflict with these conditions, these conditions shall prevail. For deliveries outside of the UK mainland the term of sale shall be FCA 3M UK warehouse unless otherwise mutually agreed in writing by 3M and Buyer.

5.5 Goods supplied may be subject to export controls. The Buyer should refer to 3M's packing list accompanying the goods for any export control status.

6. Risk

Risk in all goods supplied to the Buyer will pass to the Buyer on delivery. Unloading shall be at the Buyer's risk.

7. Inspection

7.1 If the goods or any of them are damaged or lost while in the custody of a carrier, 3M will (at its option) either replace such goods or refund to the Buyer the price paid for them, but 3M's liability in connection with any such goods will not exceed the cost of replacement or the price paid by the Buyer.

7.2 3M will not be under any liability under 7.1 above unless the following conditions are strictly complied with:

7.2:1 In the event of non-delivery of a whole consignment of goods the Buyer must inform 3M in writing within ten days of the date of the invoice.

7.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify 3M within forty-eight hours of delivery, such notification to be confirmed in writing within the following five days. 3M shall have no further liability for such damage or loss.

8. Liabilities and Warranties

8.1 Nothing in this clause will be deemed to exclude or restrict 3M's liability for (i) death or personal injury resulting from its negligence; (ii) fraud or fraudulent misrepresentation; (iii) breach of any obligation as to title implied by section 12 of the Sale of Goods Act 1979; and/or (iv) any act, omission or matter, liability for which may not be legally excluded or limited.

8.2 If any goods supplied or any services supplied or provided by or on behalf of 3M prove on inspection to be defective in material or workmanship, 3M will (at its option) replace the same (or the defective part) or refund to the Buyer the price of the goods or services (or a pro-rated amount of the price if not all the goods are defective).

8.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of 3M.

8.4 3M's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.

8.5 3M will not be liable for any consequential or indirect loss or damage (whether for loss of profit, loss of business, depletion of goodwill or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from 3M's negligence).

8.6 The Buyer shall at all times comply with standards of business conduct that are consistent with 3M's Code of Conduct located at www.3m.com/businessconduct and all applicable laws, statutes, regulations and codes relating to anti-bribery including but not limited to the US Foreign Corrupt Practices Act and the UK Bribery Act 2010 ("Bribery Laws") and shall maintain in place its own policies and adequate procedures, to ensure full compliance with the Bribery Laws. The Buyer shall promptly report to 3M any request or demand for any undue financial or other advantage of any kind received by or offered to the Buyer in connection with 3M's goods or services.

8.7 Except as set out in these conditions, all other warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

9. Assignment

9.1 3M may assign, or deal in any other manner with, any contract between 3M and Buyer or any part of them, including sub-contracting any of its obligations under such contracts to any third party or agent.

9.2 The Buyer shall not be entitled to assign, or deal in any other manner with, any contracts between 3M and Buyer or any part of them, including sub-contracting any of its obligations under such contracts, without the prior written consent of 3M.

10. Termination

If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding-up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), 3M may by notice in writing to the Buyer cancel all orders and contracts between 3M and the Buyer or any part of them remaining unfulfilled.

11. General

11.1 If any provision, or part of a provision, of these conditions is found by any court or administrative body of competent jurisdiction to be invalid, illegal or unenforceable (a "void provision") such invalidity, illegality or unenforceability shall not affect the other provisions of the conditions, which shall remain in full force and effect. If a void provision would be valid, legal and enforceable if some part of it were deleted, that void provision shall apply with such modification as may be necessary to make it valid, legal and enforceable and if it cannot be made valid, legal and enforceable it shall be deemed to be deleted.

11.2 No provision of the conditions shall be enforceable under the Contracts (Rights of Third Parties) Act 1999 by any person who is not a party to the contract between 3M and Buyer.

11.3 A failure to exercise, or delay in exercising a right, power or remedy provided to 3M by these conditions or by law does not constitute a waiver of that, or any other, right, power or remedy and shall not (and nor shall any single or partial exercise of any such right, power or remedy) preclude the further exercise of that, or any other, right, power or remedy.

12. Jurisdiction

12.1 All contracts between 3M and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed by and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.

12.2 Except as provided above, all contracts between 3M and the Buyer shall be governed by and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

Effective 1 January 2017



3M United Kingdom PLC
3M Centre Cain Road,
Bracknell,
Berkshire, RG12 8HT
Tel: 0870 6080050
www.3M.co.uk

3M Ireland Limited
The Iveagh Building
The Park 18, Carrickmines,
D18 X015, Ireland
Tel: +353-1-2803555
www.3m.ie



**Please scan the QR
code for additional
product information.**