

LOCTITE ECCOBOND FP4530

December 2014

PRODUCT DESCRIPTION

LOCTITE ECCOBOND FP4530 provides the following product characteristics:

| | |
|----------------------|--|
| Technology | Epoxy |
| Appearance | blue |
| Product Benefits | <ul style="list-style-type: none"> • Snap curable • Compatible with small gap sizes • Fast flow |
| Filler Weight, % | 50 |
| Cure | Heat cure |
| Application | Underfill |
| Typical Applications | Flip Chip |

LOCTITE ECCOBOND FP4530 underfill is designed for flip chip on flex applications with a 25micron gap. Upon cure, the material color will change from blue to green.

TYPICAL PROPERTIES OF UNCURED MATERIAL

| | |
|--|-------|
| Viscosity, Brookfield - Cone & Plate, 25 °C, mPa·s (cP): | |
| Spindle 52, speed 20 rpm | 3,500 |
| Flow Rate @ 90°C, seconds: | |
| @ 500 mil travel, 3 mil gap | 30 |
| @ 500 mil travel, 1 mil gap | 60 |
| Gel Time @ 121°C, minutes | 6 |
| Pot Life @ 25°C, hours | 24 |
| Pot Life typical dispensing conditions, hours | 8 |
| Shelf Life @ -40°C, months | 9 |
| Flash Point - See SDS | |

TYPICAL CURING PERFORMANCE

Snap Cure Schedule

7 minutes @ 160°C

Substrate Temperature

Temperature, °C 90

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

TYPICAL PROPERTIES OF CURED MATERIAL

Physical Properties :

| | |
|--|-------------------------|
| Coefficient of Thermal Expansion , ppm/°C: | |
| Below Tg | 46 |
| Above Tg | 150 |
| Glass Transition Temperature (Tg) by TMA, °C | 145 |
| Extractable Ionic Content, ppm: | |
| Chloride (Cl-) | 12 |
| Sodium (Na+) | 2 |
| Potassium (K+) | 1 |
| Flexural Modulus | N/mm ² 5,600 |
| | (psi) (812,000) |

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be used with chlorine or other strong oxidizing materials.

Thawing:

1. Allow container to reach room temperature before use.
2. After removing from the freezer, set the syringes to stand vertically while thawing.
3. DO NOT re-freeze. Once thawed, the adhesive should not be re-frozen.

DIRECTIONS FOR USE

1. For best flow rates, a preheat temperature of 90 °C is recommended.
2. For best results in dispensing a 21 gauge needle should be used at 10 psi pressure.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: -40°C. Storage below -40°C or greater than -40°C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{psi} \times 145 = \text{N/mm}^2$
 $\text{MPa} = \text{N/mm}^2$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Disclaimer

Note

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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Reference 1