

# **RAKU-TOOL® WB-1001**

# **Board Material**



Ellsworth Adhesives Ltd (Tooling Solutions)
Unit 2 Langlands Avenue
Kelvin South Business Park,
East Kilbride, G75 0YG, United Kingdom.
Email: saleseurope@ellsworth.com
Phone: +44 (0)1355 231122
www.ellsworthadhesives.co.uk/tooling



# Polyurethane Board for Tools and Molds

© RAMPF Tooling Solutions GmbH & Co. KG

PC - Rev.-Status: 01- 2017/01/20

Page 1 of 2

### **Key Properties**

- · Very easily machined
- · Low coefficient of thermal expansion
- Good abrasion resistance and edge strength

### **Applications**

· Tooling jigs

	nanıc	21 Dra	perties
MICH	Hallic	ai fiu	nernes

			WB-1001
Color	visual		Gray
Density	ISO 1183	g/cm <sup>3</sup>	ca. 1.00
Shore hardness D	ISO 868		75 – 80
Coefficient of thermal expansion	ISO 11359	10 <sup>-6</sup> K <sup>-1</sup>	50 – 60
Deflection temperature, HDT	ISO 75	°C	70 – 80
Compressive strength	ISO 604	MPa	45 – 50
Flexural strength	ISO 178	MPa	45 – 50

#### **Processing**

The product should have a temperature of 20°C – 25°C during processing.

Packaging	·
RAKU-TOOL® WB-1001	1500 x 500 x 50 mm 1500 x 500 x 75 mm 1500 x 500 x 100 mm

## Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

# **RAKU-TOOL® WB-1001**

#### **Board Material**

Polyurethane Board for Tools and Molds



© RAMPF Tooling Solutions GmbH & Co. KG

PC - Rev.-Status: 01- 2017/01/20

Page 2 of 2

#### **Handling Precautions**

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

For information on adhesives and repair pastes see the corresponding individual technical data sheets.

RAMPF Tooling Solutions GmbH & Co. KG Robert-Bosch-Str. 8-10 | D-72661 Grafenberg T +49.71 23. 93 42-1600

F +49.71 23. 93 42-1666 E tooling.solutions@rampf-gruppe.de

www.rampf-gruppe.de

Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby.